## ABOUT THE ORGANISATION

NAME OF FIRM : TESTING AND CONSULTANCY CELL,

GNDEC, LUDHIANA

ESTABLISHED : 1979

ADDERESS : GURU NANAK DEV ENGINEERING COLLEGE,

GILL PARK, GILL ROAD, LUDHIANA

TURN OVER : 1.35 crore.

Testing & Consultancy Cell was established in the year 1979 with a basic aim to provide quality service for technical problems at reasonable and affordable rates as a service to society in general and Engineering fraternity in particular. It is a pioneer institute providing Consultancy Services in the states of Punjab, Haryana, Himachal, J&K and Rajasthan.

Consultancy Services are being rendered by various Departments of the College to the industry, Sate Government Departments and Entrepreneurs and are extended in the form of expert advice in design, testing of materials & equipment, technical surveys, technical audit, calibration of instruments, preparation of technical feasibility reports etc

This consultancy cell of the college has given a new dimension to the development programmes of the College. Consultancy projects of over Rs. 1.35 crore are completed by the Consultancy cell during financial year.

## 1.2 Various Major Clients of the Consultancy Cell are as under:-

- 1. Larson & Tubro
- 2. Multi National Companies like AFCON & PAULINGS
- 3. Power Grid Corporation of India
- 4. National Thermal Power Corporation
- 5. National Building Construction Co.
- 6. Northern Railway, Govt. of India
- 7. Municipal Corporation of Punjab & Chandigarh
- 8. Military Engineering Services
- 9. Punjab State Electricity Board
- 10. Punjab Mandi Board
- 11. Punjab Police Housing Corporation
- 12. Punjab Health System Corporation
- 13. Punjab State PWD (B & R, Public Health and Irrigation
- 14. Punjab Water Supply & Sewerage Board
- 15. Punjab State Education Board, Mohali
- 16. Hindustan Petroleum Corporation Limited
- 17. National Fertilizers Ltd.
- 18. PUNSUP
- 19. Postal & Telecom Department, Govt. of India
- 20. Sonalica Tractors & Cars Ltd. (Punjab & H.P.)
- 21. Big Industrial Houses like Hero Cycles, Oswal Wollen Mills, OCM Wollen Mills,

#### Vardhman

knitting Yarn Mills etc.

22. BBMP, Charkhi Dadri (Haryana)

## 1.3 FACILITIES AVAILABLE

## A. GEO-TECHNICAL ENGINEERING

- Bearing Capacity of Soil by
- (a) Plate Load test
- (b) Standard Penetration test
- Pile Test
- Chemical Analysis of Soil
- Consolidation Test
- Compaction Test
- Field Density Test
- Relative Density Test
- Computerized Triaxial Shear Testing Machine
- Rapid Moisture Meter
- Permeability Test
- Particle Size Analysis
- Consistency Limits
- Liquefaction analysis
- Swell Test

## **B. TRANSPORTATION ENGINEERING**

- CBR Test- Digital Equipment
- Abrasion Value Test
- Crushing Value Test
- Impact Value Test
- Softening Point Test of Bitumen
- Shape Test
- Ductility Test of Bitumen
- Specific Gravity Test
- Penetration No. of Bitumen
- Rougho meter
- Benkleman Beam Apparatus
- Marshall Stability Test

#### C. MATERIAL TESTING

• Testing of Materials like Cement, Steel, Sand, Aggregates,

Concrete Cubes, Flooring Tiles, Pavers, Bricks, Tiles etc

- Checking Strength of Hardened Concrete by Non-Destructive Test like:
- (a). Ultra Sonic Technique
- (b). Rebound Hammer Technique
- Chemical Analysis of Cement & Concrete
- Flexural Strength of Concrete Beams
- Timber (Water Content & Flexural Strength)

## **D. SURVEYING**

- Preparation of Contour Maps with the use of Total Station
- Marking of Alignment of Different Structures
- Survey Plan & Leveling
- Preparation of L Section & X-section
- Preparation of Digital Maps

## E. ENVIRONMENTAL ENGINEERING

- Analysis of Water Samples for Drinking, Construction & Boiler
- Analysis of Waste Water
- Treatability Studies for Industrial Wastes
- Design & Commissioning of Effluent Treatment Plants
- Preparation of Project Feasibility Reports for ETPs
- Design of Air Pollution Control Devices
- Adequacy reports for Existing/Designed ETPs & APCDs
- Environmental Auditing
- Environmental Impact Assessment

## F. ENGINEERING DESIGN

- Structural Design of Reinforced Concrete Structures like
- Industrial Structures, Institutional Building, Other Buildings,
- Residential Buildings, OHSR & Treatment Plants
- Structural Design of Steel Structures
- Structural Design of Masonry Structures
- Mix Design
- Pavement Design

## **G. OTHER SERVICES**

- Estimation & Costing of Project
- Supervision & Quality Control
- Calibration of different Equipments

# **DETAILS OF TECHNICAL STAFF**

GEOTECHNICAL Dr. J.N. Jha, Ph.D

Prof. Kulbir singh Gill, M.E.

Dr. B.S. Walia, Ph.D

Prof. Harjinder Singh, M.E.

Prof. Gurdeepak Singh, M.Tech.

<u>STRUCTURE</u> Dr. Harpal Singh, Ph.D

Dr. Hardeep Singh Rai, Ph.D

Dr. Harvinder Singh, Ph.D

Dr. Jagbir Singh, Ph.D

Prof. Kanwarjit Singh Bedi, M.Tech.

Prof. Parshant Garg, M.Tech.

Prof. Harpreet Kaur, M.Tech.

Prof. Inderpreet kaur, M.Tech.

<u>HIGHWAY</u> Prof. Kulbir Singh Gill, M.E.

MATERIAL TESTING Dr. Jagbir Singh, Ph.D

Prof. Kanwarjit Singh Bedi, M.Tech.

<u>SURVEY</u> Dr. B.S. Walia, Ph.D.

<u>CHEMICAL TESTING</u> Dr. R.P. Singh, Ph.D.

ENVIRONMENT ENGG. Prof. Puneet Pal Singh Cheema, M.E.

#### 2. PLANNING/METHODOLOGY FOR THE TRAINING

The whole of the work is divided into different categories namely:

- 1. Testing
- 2.Surveying
- 3. Estimation & Costing of a project
- 4.Structural Designing

The work of above mentioned categories is carried on the rotational basis.

## 1. TESTING:

It includes different tests such as SPT (Standard Penetration Test) to calculate the safe bearing

capacity of the soil, MDD & OMC i.e. Maximum Dry Density & Optimum Moisture Content of a

compacted soil sample, Triaxial shear test, C.B.R test, Tests on Highway materials, ultrasonic

pulse velocity test, rebound hammer test.

## 2. SURVEYING:

Surveying includes the preparation of layout plan of Punjab Dyers Association near Central Jail , Ludhiana.

# 3.ESTIMATION & COSTING:

It includes the detailed estimate of a project i.e. total quantity of cement, sand, aggregates etc.

And

to prepare its abstract of cost.

## **4.STRUCTURAL DESIGNING:**

It includes the designing of isolated column footings, calculation of bearing capacity, and design of OHSR and Septic tank.

### 3.1 STANDARD PENETRATION TEST

## **INTRODUCTION:**

This test is the most common used in-situ test, especially for cohesion less soils which cannot be easily sampled. The test is extremely useful for determining the relative density and angle of shearing resistance of cohesion less soils. It can also be determine the unconfined compressive strength of cohesive soils.

# **Apparatus:**

- Standard split-spoon sampler
  - It consists of three parts:-
  - (a) Driving shoe, made of tool-steel, about 75 mm long
  - (b) Steel tube about 450mm long, split longitudinally in two halves having inner dia as 38mm & outer dia as 50mm.
  - (c) Coupling at the top of the tube about 150 mm long.
- Drop hammer weighing 63.5kg

## **Procedure of SPT:**

- A bore hole is to be drilled to the desired depth, the drilling tools are removed.
- The split spoon sampler is lowered to the bottom of the hole.
- The sampler is driven in to the soil by a drop hammer of 63.5 kg mass falling through a height of 750 mm at the rate of 30 blows per minute.
- The number of hammer blows required to drive 150 mm of the sampler is counted.
  The sampler is further driven by 150 mm and the number of blows recorded.
  Likewise, the sampler is once again further driven by 150 mm and the number of blows recorded.
- The number of blows recorded for the first 150 is disregarded. The numbers of blows for the last two 150 mm interval are added to give the standard penetration number (N).

- Then the sampler is taken out from the hole and split sampler is opened the length of the soil sample is measured and the soil sample is packed in the air tight bag.
- Likewise, another sample of soil is collected at the interval of 1.67 m or where the soil profile or strata changes (IS 6403:1981).

In other words, the penetration number (N) is equal to the number of blows required for 300 mm of penetration on beyond seating drive of 150mm.



**CORRECTIONS:** 

The standard penetration number is corrected for dilatancy correction and overburden

correction as explained below.

1) Dilatancy Correction:

Silt and fine sands below the water table develop pore pressure which is not dissipated. The

pore pressure increases the resistance of the soil and hence penetration number (N).

The corrected penetration number,  $N_C = 15+0.5(N_R - 15)$ 

Where  $N_R$  is the recorded value and  $N_C$  is the corrected value

If  $N_R \le 15$ ,  $N_C = N_R$ 

2) Overburden Pressure Correction:

In granular soils, the overburden pressure affects the penetration resistance. If the two soils

having same relative density but different confining pressure are tested, the one with a higher

confining pressure gives a higher penetration number. As the confining pressure in cohesion

less soils increases with the depth, the penetration number for soils at shallow depths is

underestimated and that at greater depths is overestimated. For uniformity, the N-value

obtained from field tests under different effective overburden pressure are corrected to a

standard effective overburden pressure.

For  $\sigma \ge 24 \text{ KN/m}^2$ 

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## **Correlation of N with Engineering Properties:**

The value of standard penetration number N depends upon the relative density if the cohesion less soil and then unconfined compressive strength of cohesive soil.

If the soil is stiff or compact, the penetration number is high.

The angle of shearing resistance ( $\Phi$ ) of the cohesion less soil depends upon the number N. In general the greater the N-value, the greater is the angle of shearing resistance.

# **Projects:**

- 1.1.1. Constuction of factory shed at Mehta Engineers Limited D-118-119, Phase-V, Focal Point, Ludhiana.
- 1.1.2. Constuction of Building at State Forest Research Institute, Ladowal, Ludhiana.
- 1.1.3. Construction of Building at Govt. Model Senior Secondry School, PAU, Ludhiana.
- 1.1.4. Construction of Fisheries at GADVASU, Ludhiana.

# 1.1.1Construction of Factory Sheds at Mehta Engineers Limited, D-118-119, Phase-V, Focal Point, Ludhiana

## Introduction

The soil investigation for the proposed Construction of Factory Sheds at Mehta Engineers Limited, D-118-119, Phase-V, Focal Point, Ludhiana had been taken up on request of M/s Mehta Engineers Limited, D-118-119, Phase-V, Focal Point, Ludhiana. The field soil investigation as per requirements was carried out on 10.01.2014 by testing team of this institution in the presence of S. Jaswant Singh of the concerned department.

The purpose of this soil investigation was to determine the nature of the subsoil stratum and the safe net allowable bearing capacity of the soil.

## **Field Soil Investigation**

Two bore holes were tested in the field Standard Penetration Test (S.P.T) was carried out at the proposed site as per I.S.Code 2131-1981 in the soil deposits at the foundation level and at an interval of 1.5 m or at the location where change of soil strata takes place during field testing. The samples of the soil both disturbed and tube samples were collected at different depths and were properly sealed in air-tight plastic bags after labelling them carefully to maintain the natural moisture content.

## **Laboratory Testing**

The various samples (disturbed and tube) collected during field soil investigation were tested in the laboratory (as per Standard Methods) for finding.

- (i) Grain size analysis and wet analysis
- (ii) Atterberg's limits
- (iii) Field moisture content

(iv) Bulk density

(v) Direct/ triaxial shear/Unconfined compression tests

**Safe Bearing Capacity** 

As per I.S. Code 6403-1981, the least of the following shall be taken as safe net allowable

bearing capacity of the soil.

(i) The safe net allowable bearing capacity from shear considerations is obtained dividing

net ultimate bearing capacity by a suitable factor of safety.

(ii) The safe net allowable bearing pressure that can be imposed on the base of the

foundation without the settlement exceeding a permissible value is calculated either

from settlement analysis or from the Standard Penetration Test

Values(N)whichever is applicable depending upon the nature of sub soil strata.

**Water Table** 

The underground (i.e. sub-soil) water was not encountered at the time of field soil

investigation.

**Proposed Substructure** 

The substructures i.e. foundations of the proposed Factory Sheds may be taken as wall

footing and isolated column foundation. The least soil properties have been taken for

calculating the bearing capacity of soil for the following types of foundations.

(i) Wall Foundation

Depth of wall foundation,  $D_f = 2.5 \text{ m}$ 

Width of wall foundation, B = 1.0 m

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# (ii) Column Foundation

Depth of column foundation,  $D_f = 2.5 \text{ m}$ 

Size of column foundation =  $2.0 \text{ m} \times 2.0 \text{ m}$ 

Length of column foundation, L = 2.0 m

Width of column foundation, B = 2.0 m

The data obtained from the field soil investigation and the laboratory tests have been used in the preparation of this report.

# **Bearing Capacity Calculations**

# (A) Bearing Capacity Based on Shear Considerations

# (i) Wall Foundation

Depth of wall foundation,  $D_f = 2.5 \text{ m}$ 

Width of wall foundation, B = 1.0 m

The least soil properties at the foundation level i.e. at 2.5 m depth are:

$$\gamma = 17.1 \text{ kN/m}^3, \, c = 2.0 \text{ kN/m}^2 \quad \varphi = 28^0 \,, \, \varphi' = 19.50^{\ 0}$$

Bearing Capacity factors are:

$$Nc' = 14.40$$
,  $Nq' = 6.15$  and  $N\gamma' = 5.10$ 

Shape factors are:

$$Sc = 1.0 Sq = 1.0 S\gamma = 1.0$$

Depth factors are:

$$dc = 1.71$$
,  $dq = d\gamma = 1.35$ 

Water table correction factor, w' = 1.0

Ultimate net bearing capacity,  $q_u' = 0.67 \times 2.0 \times 14.40 \times 1.0 \times 1.71 + 17.1 \times 2.5 \times 5.1 \times 13.1 \times 1.05 \times 17.1 \times 1.0 \times 1.05 \times 17.1 \times 1.05 \times 10.05 \times 1$ 

$$= 32.47 + 298.10 + 59.04 = 389.61 \text{ kN/m}^2$$

Safe net allowable bearing capacity =  $q_u'/2.5 = 389.61/2.5 = 155.84 \text{ kN/m}^2 \cdot \dots \cdot (a)$ 

# (ii) Column Foundation

Depth of column foundation,  $D_f = 2.5 \text{ m}$ 

Size of column foundation =  $2.0 \text{ m} \times 2.0 \text{ m}$ 

Length of column foundation, L = 2.0 m

Width of column foundation, B = 2.0 m

The least soil properties at the foundation level i.e. at 2.5 m depth are:

$$\gamma = 17.1 \text{ kN/m}^3, c = 2.0 \text{ kN/m}^2$$

$$\phi = 28^{0}$$
,  $\phi' = 19.50^{0}$ 

Bearing Capacity factors are:

$$Nc' = 14.40$$
,  $Nq' = 6.15$  and  $N\gamma' = 5.10$ 

Shape factors are:

$$Sc = 1.3 Sq = 1.2 S\gamma = 0.8$$

Depth factors are:

$$dc = 1.35$$
,  $dq = d\gamma = 1.18$ 

Water table correction factor, w' = 1.0

Ultimate net bearing capacity,  $q_u' = 0.67 \ x2.0 \ x14.40 \ x1.3 \ x1.35 \ +17.1 \ x2.5 \ x5.15 \ x1.2 \ x1.18$ 

$$= 33.46 + 310.96 + 82.12 = 426.54 \text{ kN/m}^2$$

Safe net allowable bearing capacity =  $q_u'/2.5 = 426.54/2.5 = 170.61 \text{ kN/m}^2$  ......(b)

# (B) Bearing Capacity Based on Standard Penetration Test Value

(As per I.S. Code -6403: 1981)

S.No.	Depth	Overburden pressure	Correction	Observed value	Corrected value
	(m)	$(kN/m^2)$	factor	of N	of N
1	2.5	42.75	1.27	06	07.62
2	3.0	51.30	1.21	06	07.25
3	4.5	76.95	1.07	10	10.73
4	6.0	102.60	0.98	12	11.72
5	7.5	128.25	0.90	14	12.63
6	9.0	153.90	0.84	16	13.46

## i) Depth of wall foundation, $D_f = 2.5 \text{ m}$

Width of wall foundation, B = 1.0 m

Safe net allowable bearing pressure for

$$B=1.0~m,\,N=8.53$$
 ,  $S=0.04~m$  & w' = 1.0 ] =  $\underline{129.53~kN/m^2}$ ......(a)

Taking least of A & B the safe net allowable bearing capacity =  $\underline{129.53 \text{ kN/m}^2}$ 

The safe gross allowable bearing capacity =  $\frac{172.28 \text{ kN/m}^2}{1}$ 

ii) Depth of column foundation,  $D_f = 2.5 \text{ m}$ 

Width of column foundation, B = 2.0 m

Safe net allowable bearing pressure for

$$B = 2.0 \text{ m}, N = 9.33, S = 0.04 \text{ m & w'} = 1.0] = 115.97 \text{ kN/m}^2 \dots (b)$$

Taking least of A and B the safe net allowable bearing capacity =  $\frac{115.97 \text{ kN/m}^2}{\text{m}^2}$ 

The safe gross allowable bearing capacity =  $158.72 \text{ kN/m}^2$ 

## **Remarks:**

- (i) The bore hole logs showing the nature of subsoil stratum alongwith standard penetration test values(N) at different depths and soil properties from laboratory test results are attached.
- (ii) The safe **net** allowable bearing capacity for wall foundation 1.0 m wide at a depth of 2.5 m from the existing surface is  $\frac{129.53 \text{ kN/m}^2}{\text{m}}$
- (iii) The safe **gross** allowable bearing capacity for wall foundation 1.0 m wide at a depth of 2.5 m from the existing surface is  $172.28 \text{ kN/m}^2$
- (iv) The safe **net** allowable bearing capacity for column foundation of size 2.0 x2.0 m at a depth of 2.5 m from the existing surface is  $\frac{115.97 \text{ kN/m}^2}{\text{m}^2}$
- (v) The safe **gross** allowable bearing capacity for column foundation of size 2.0 m x2.0 m at a depth of 2.5 m from the existing surface is  $158.72 \text{ kN/m}^2$ (vi) The sub-soil water was not encountered at the time of field soil investigation.

9.0	7.5	9.0	4.5	33	3.0	22.2	2	B.L.	Depth Apph	Project Bore I Type o	
				Sand (SP)	Sandy sik (MS)	Silty sand (SM) with Occasional kanker	Filling_		Type of Soil	Testing & Consultancy Cell Project - Construction of Factory Sheds at Mehta Engineers Limited, D-118-119, Phase-V, Focal Point, Bore Hole Log. II Type of Boring: - Manual	GUI
								Log	Bore Hole	ry Shee	RUN
				•	٠				%LL.	k at №	A
				·	٠	•			P.I.	ehta I	AK]
				17.6	17.3	17.2		(kN/m)	Bulk Density	Tes	GURU NANAK DEV ENGINEERING COLLEGE
				72	6.6	6.2			% W	ting . Limite	NG
				•	٠	8		% Grav.	Grain	Testing & Consultancy Cell eers Limited, D-118-119, Phase-V, Fo	NEE
				78	45	55		% Sand	Grain Size Distribution	sultan 8-119, Pa	RING
				22	55	36		Silt	stribut	cy C	CO
				•	•	•		% Clay	ion	ell Focal	III
				1.0	4.0	2.1			(EN/m²)	Point, Ldh.	εce, ι
				31°	27°	28°			Ø		Idn
17	15	13	=		8	8			Value	Date of Comme Date of Complet Ground Water.	, LUDHIANA
6	75	n in	_	3	•	1.5		0 5 10 15 20	Graphical Representation of 'N'	Date of Commencement: 10.01.2014 Date of Completion: 15.01.2014 Ground Water: Not encountered	A

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# 1.1.2Construction of Building at State Forest Research Institute, Ladowal, Ludhiana

## Introduction

The soil investigation for the proposed Construction of Building at State Forest Research Institute, Ladowal, Ludhiana had been taken up on request of Sub Divisional Engineer, Constr. Sub Division No.3, PWD B & R Br., Ludhiana. The field soil investigation as per requirements was carried out on 11.02.2014 by testing team of this institution in the presence of S. Kamaljit Singh, SDO, S. Gurminder Singh, JE & S. Harinder Singh, JE of the concerned department.

The purpose of this soil investigation was to determine the nature of the subsoil stratum and the safe net allowable bearing capacity of the soil.

## **Field Soil Investigation**

Four bore holes were tested in the field Standard Penetration Test (S.P.T) was carried out at the proposed site as per I.S.Code 2131-1981 in the soil deposits at the foundation level and at an interval of 1.5 m or at the location where change of soil strata takes place during field testing. The samples of the soil both disturbed and tube samples were collected at different depths and were properly sealed in air-tight plastic bags after labelling them carefully to maintain the natural moisture content.

## **Laboratory Testing**

The various samples (disturbed and tube) collected during field soil investigation were tested in the laboratory (as per Standard Methods) for finding.

- (i) Grain size analysis and wet analysis
- (ii) Atterberg's limits
- (iii) Field moisture content
- (iv) Bulk density

(v) Direct/ triaxial shear/Unconfined compression tests

**Safe Bearing Capacity** 

As per I.S. Code 6403-1981, the least of the following shall be taken as safe net allowable

bearing capacity of the soil.

(i) The safe net allowable bearing capacity from shear considerations is obtained by

dividing net ultimate bearing capacity by a suitable factor of safety.

(ii) The safe net allowable bearing pressure that can be imposed on the base of the

foundation without the settlement exceeding a permissible value is calculated either

from settlement analysis or from the Standard Penetration Test

Values(N)whichever is applicable depending upon the nature of sub soil strata.

**Water Table** 

The underground (i.e. sub-soil) water was encountered at a depth 4.5 m at the time of field

soil investigation.

**Proposed Substructure** 

The substructures i.e. foundations of the proposed Building may be taken as wall footing and

isolated column foundation. The least soil properties have been taken for calculating the

bearing capacity of soil for the following types of foundations.

(i) Wall Foundation

Depth of wall foundation,  $D_f = 1.0 \text{ m}$ 

Width of wall foundation, B = 1.0 m

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## ii) Column Foundation

Depth of column foundation,  $D_f = 1.5 \text{ m}$ 

Size of column foundation =  $2.0 \text{ m} \times 2.0 \text{ m}$ 

Length of column foundation, L = 2.0 m

Width of column foundation, B = 2.0 m

The data obtained from the field soil investigation and the laboratory tests have been used in the preparation of this report.

# **Bearing Capacity Calculations**

# (A) Bearing Capacity Based on Shear Considerations

# (i) Wall Foundation

Depth of wall foundation,  $D_f = 1.0 \text{ m}$ 

Width of wall foundation, B = 1.0 m

The least soil properties at the foundation level i.e. at 1.0 m depth are:

$$\gamma = 17.00 \; kN/m^3, \, c = 0.0 \; kN/m^2$$

$$\varphi=30^{0}$$
 ,  $\varphi'=21.10^{\ 0}$ 

Bearing Capacity factors are:

$$Nc' = 16.10$$
,  $Nq' = 7.34$  and  $N\gamma' = 6.60$ 

Shape factors are:

$$Sc = 1.0 Sq = 1.0 S\gamma = 1.0$$

Depth factors are:

$$dc=1.29$$
 ,  $dq=d\gamma=1.15$ 

Water table correction factor, w' = 1.0

Ultimate net bearing capacity,  $q_u' = 0.67 \ x0.0 \ x16.10 \ x1.0 \ x1.29 \ +17.00 \ x1.0 \ x6.34$   $x1.0 \ x1.15$ 

$$+0.5 \ x17.00 \ x1.0 \ x6.60 \ x1.0 \ x1.15 \ x1.0$$

$$= 123.50 + 64.28 = 187.79 \text{ kN/m}^2$$

Safe net allowable bearing capacity =  $q_u'/2.5 = 187.79/2.5 = \underline{75.12} \text{ kN/m}^2$ 

## (ii) Column Foundation

Depth of column foundation,  $D_f = 1.5 \text{ m}$ 

Size of column foundation =  $2.0 \text{ m} \times 2.0 \text{ m}$ 

Length of column foundation, L = 2.0 m

Width of column foundation, B = 2.0 m

The least soil properties at the foundation level i.e. at 1.5 m depth are:

$$\gamma = 17.00 \text{ kN/m}^3$$
,  $c = 0.0 \text{ kN/m}^2 = 30^0$ ,  $\varphi' = 21.10^0$ 

Bearing Capacity factors are:

$$Nc' = 16.10$$
,  $Nq' = 7.34$  and  $N\gamma' = 6.60$ 

Shape factors are:

$$Sc = 1.3 Sq = 1.2 S\gamma = 0.8$$

Depth factors are:

$$dc = 1.22$$
,  $dq = d\gamma = 1.11$ 

Water table correction factor, w' = 1.0

Ultimate net bearing capacity,  $q_u{'} = 0.67 \ x0.0 \ x16.10 \ x1.3 \ x1.22 \ +17.00 \ x1.5 \ x6.34$ 

x1.2 x1.11

+0.5 x17.00 x2.0 x6.60 x0.8 x1.11 x1.0

 $= 215.23 + 99.58 = 314.81 \text{ kN/m}^2$ 

Safe net allowable bearing capacity =  $q_u'/2.5 = 314.81/2.5 = \underline{125.93 \text{ kN/m}^2}$ 

# (B) Bearing Capacity Based on Standard Penetration Test Value

(As per I.S. Code -6403: 1981)

S.No.	Depth	Overburden pressure	Correction	Observed value	Corrected value
	(m)	(kN/m <sup>2</sup> )	factor	of N	of N
1	1.0	17.0	1.58	03	04.73
2	1.5	25.5	1.44	03	04.33
3	3.0	51.0	1.21	03	03.63
4	4.5	76.5	1.08	06	06.45
5	6.0	102.0	0.98	07	06.85
6	7.5	127.5	0.90	06	05.43
7	9.0	153.0	0.84	07	05.90

i) Depth of wall foundation,  $D_f = 1.0 \text{ m}$ 

Width of wall foundation, B = 1.0 m

Safe net allowable bearing pressure for

$$B=1.0$$
 m,  $N=4.79$  ,  $S=0.04$  m & w' = 1.0 ] =  $\underline{41.81~kN/m^2}$ ......(a)

Taking least of A & B the safe net allowable bearing capacity =  $\frac{41.81 \text{ kN/m}^2}{1.81 \text{ kN/m}^2}$ 

The safe gross allowable bearing capacity =  $58.81 \text{ kN/m}^2$ 

ii) Depth of column foundation,  $D_f = 1.5 \text{ m}$ 

Width of column foundation, B = 2.0 m

Safe net allowable bearing pressure for

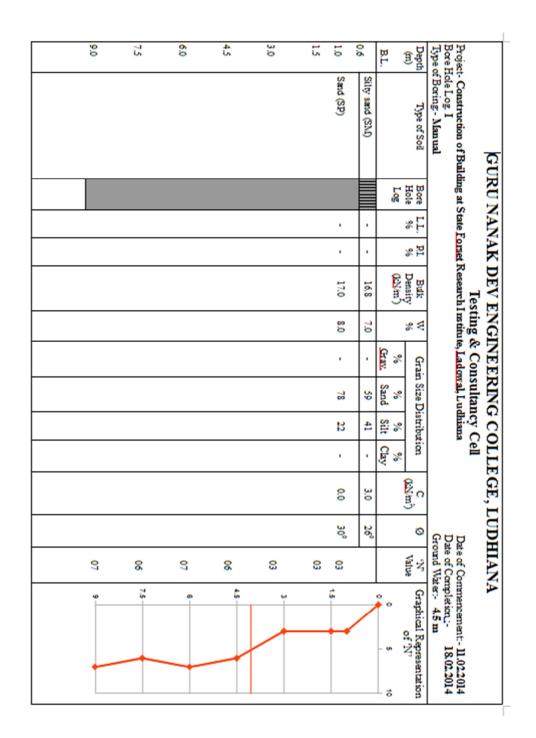
$$B = 2.0 \text{ m}, N = 5.32, S = 0.05 \text{ m & w'} = 1.0] = \frac{53.01 \text{ kN/m}^2}{1.00 \text{ km/m}^2}$$

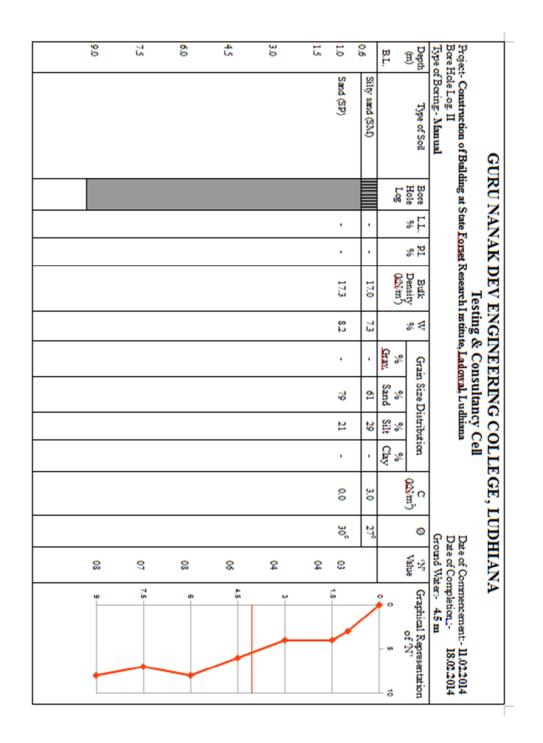
Taking least of A and B the safe net allowable bearing capacity =  $53.01 \text{ kN/m}^2$ 

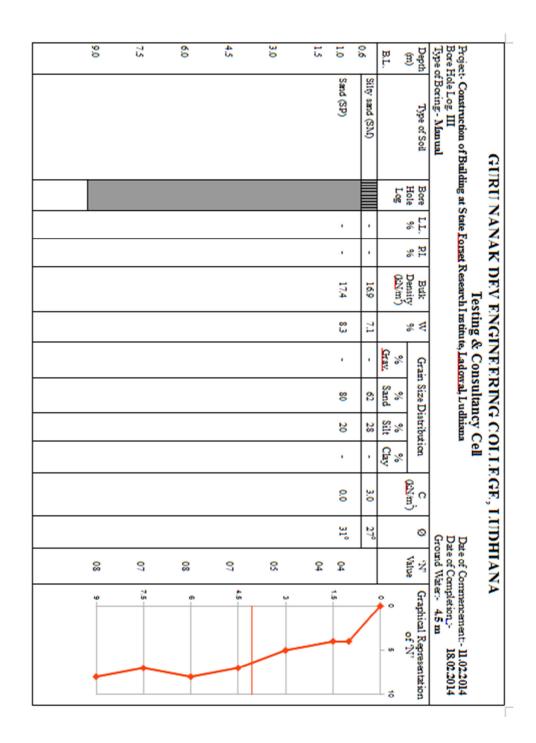
The safe gross allowable bearing capacity =  $\frac{78.51 \text{ kN/m}^2}{\text{kN/m}^2}$ 

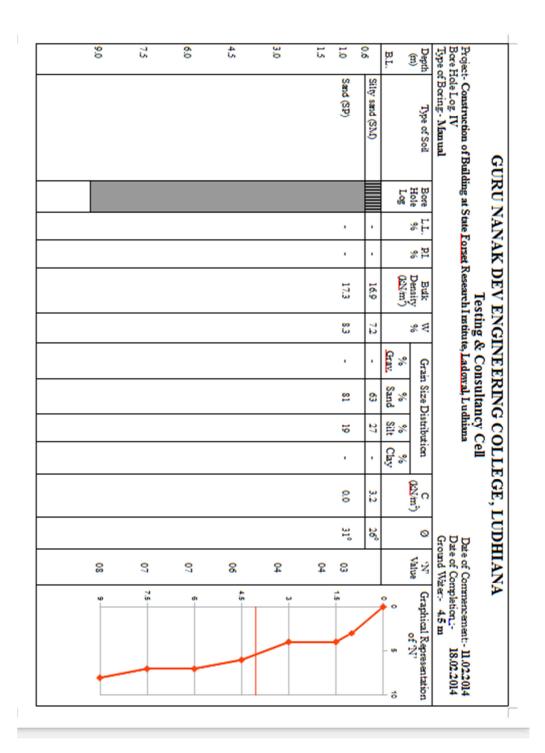
#### **Remarks:**

- (i) The bore hole logs showing the nature of subsoil stratum alongwith standard penetration test values(N) at different depths and soil properties from laboratory test results are attached.
- (ii) The safe **net** allowable bearing capacity for wall foundation 1.0 m wide at a depth of 1.0 m from the existing surface is  $41.81 \text{ kN/m}^2$
- (iii) The safe **gross** allowable bearing capacity for wall foundation 1.0 m wide at a depth of 1.0 m from the existing surface is  $58.81 \text{ kN/m}^2$
- (iv) The safe **net** allowable bearing capacity for column foundation of size 2.0 x2.0 m at a depth of 1.5 m from the existing surface is  $53.01 \text{ kN/m}^2$
- (v) The safe **gross** allowable bearing capacity for column foundation of size 2.0 m x2.0 m at a depth of 1.5 m from the existing surface is  $\frac{78.51 \text{ kN/m}^2}{\text{m}}$
- (vi) The sub-soil water was encountered at a depth 4.5 m at the time of field soil investigation.









# 1.1.3Construction of Building at Govt. Model Senior Secondary School, PAU, Ludhiana

#### Introduction

The soil investigation for the proposed Construction of Building at Govt. Model Senior Secondary School, PAU, Ludhiana had been taken up on request of Executive Engineer, Provl. Division PWD B & R Br., Ludhiana. The field soil investigation as per requirements was carried out on 04.03.2014 by testing team of this institution in the presence of Sh. Naresh Lal, JE of the concerned department.

The purpose of this soil investigation was to determine the nature of the subsoil stratum and the safe net allowable bearing capacity of the soil.

## **Field Soil Investigation**

Three bore holes were tested in the field Standard Penetration Test (S.P.T) was carried out at the proposed site as per I.S.Code 2131-1981 in the soil deposits at the foundation level and at an interval of 1.5 m or at the location where change of soil strata takes place during field testing. The samples of the soil both disturbed and tube samples were collected at different depths and were properly sealed in air-tight plastic bags after labelling them carefully to maintain the natural moisture content.

## **Laboratory Testing**

The various samples (disturbed and tube) collected during field soil investigation were tested in the laboratory (as per Standard Methods) for finding.

- (i) Grain size analysis and wet analysis
- (ii) Atterberg's limits
- (iii) Field moisture content

(iv) Bulk density

(v) Direct/ triaxial shear/Unconfined compression tests

**Safe Bearing Capacity** 

As per I.S. Code 6403-1981, the least of the following shall be taken as safe net allowable

bearing capacity of the soil.

(i) The safe net allowable bearing capacity from shear considerations is obtained by

dividing net ultimate bearing capacity by a suitable factor of safety.

(ii) The safe net allowable bearing pressure that can be imposed on the base of the

foundation without the settlement exceeding a permissible value is calculated either

from settlement analysis or from the Standard Penetration Test

Values(N)whichever is applicable depending upon the nature of sub soil strata.

**Water Table** 

The underground (i.e. sub-soil) water was not encountered at the time of field soil

investigation.

**Proposed Substructure** 

The substructures i.e. foundations of the proposed Building may be taken as wall footing and

isolated column foundation. The least soil properties have been taken for calculating the

bearing capacity of soil for the following types of foundations.

(i) Wall Foundation

Depth of wall foundation,  $D_f = 1.0 \text{ m}$ 

Width of wall foundation, B = 1.0 m

31

## (ii) Column Foundation

Depth of column foundation,  $D_f = 1.5 \text{ m}$ 

Size of column foundation = 2.0 m x 2.0 m

Length of column foundation, L = 2.0 m

Width of column foundation, B = 2.0 m

The data obtained from the field soil investigation and the laboratory tests have been used in the preparation of this report.

# **Bearing Capacity Calculations**

# (A) Bearing Capacity Based on Shear Considerations

# (i) Wall Foundation

Depth of wall foundation,  $D_f = 1.0 \text{ m}$ 

Width of wall foundation, B = 1.0 m

The least soil properties at the foundation level i.e. at 1.0 m depth are:

$$\gamma = 16.8 \text{ kN/m}^3, c = 6.0 \text{ kN/m}^2$$

$$\varphi=24^0$$
 ,  $\varphi'=16.60$   $^0$ 

Bearing Capacity factors are:

$$Nc' = 12.31$$
,  $Nq' = 4.73$  and  $N\gamma' = 3.53$ 

Shape factors are:

$$Sc = 1.0 Sq = 1.0 S\gamma = 1.0$$

Depth factors are:

$$dc = 1.27$$
,  $dq = d\gamma = 1.13$ 

Water table correction factor, w' = 1.0

Ultimate net bearing capacity,  $q_u' = 0.67 \ x6.0 \ x12.31 \ x1.0 \ x1.27 \ +16.8 \ x1.0 \ x3.73$   $x1.0 \ x1.13$ 

$$= 61.84 + 71.08 + 33.63 = 166.55 \text{ kN/m}^2$$

Safe net allowable bearing capacity =  $q_u'/2.5 = 166.55/2.5 = \underline{66.62} \text{ kN/m}^2 \cdot \dots$  (a)

## (ii) Column Foundation

Depth of column foundation,  $D_f = 1.5 \text{ m}$ 

Size of column foundation = 2.0 m x 2.0 m

Length of column foundation, L = 2.0 m

Width of column foundation, B = 2.0 m

The least soil properties at the foundation level i.e. at 1.5 m depth are:

$$\gamma = 16.8 \text{ kN/m}^3, c = 6.0 \text{ kN/m}^2$$

$$\varphi=24^0$$
 ,  $\varphi'=16.60^0$ 

Bearing Capacity factors are:

$$Nc' = 12.31$$
,  $Nq' = 4.73$  and  $N\gamma' = 3.53$ 

Shape factors are:

$$Sc = 1.3 Sq = 1.2 S\gamma = 0.8$$

Depth factors are:

$$dc = 1.20$$
,  $dq = d\gamma = 1.10$ 

Water table correction factor, w' = 1.0

Ultimate net bearing capacity,  $q_{u}{}^{\prime}=0.67\ x6.0\ x12.31\ x1.3\ x1.20\ +16.8\ x1.5\ x3.73$   $x1.2\ x1.10$ 

+0.5 x16.8 x2.0 x3.53 x0.8 x1.10 x1.0

$$= 76.13 + 124.15 + 52.22 = 252.51 \text{ kN/m}^2$$

Safe net allowable bearing capacity =  $q_u'/2.5 = 252.51/2.5 = \underline{101.0 \text{ kN/m}^2}$  .....(b)

# (B) Bearing Capacity Based on Standard Penetration Test Value

(As per I.S. Code -6403: 1981)

S.No.	Depth	Overburden pressure	Correction	Observed value	Corrected value
	(m)	$(kN/m^2)$	factor	of N	of N
1	1.0	16.8	1.58	04	06.33
2	1.5	25.2	1.45	09	13.02
3	3.0	50.4	1.21	12	14.58
4	4.5	75.6	1.08	14	15.11
5	6.0	100.8	0.98	16	15.73
6	7.5	126.0	0.91	20	18.16
7	9.0	151.2	0.85	20	16.95

i) Depth of wall foundation,  $D_f = 1.0 \text{ m}$ 

Width of wall foundation, B = 1.0 m

Safe net allowable bearing pressure for

$$B=1.0~m,\,N=12.26$$
 ,  $S=0.04~m~\&~w'=1.0~]=\underline{216.68~kN/m^2}......(a)$ 

Taking least of A & B the safe net allowable bearing capacity =  $66.62 \text{ kN/m}^2$ 

The safe gross allowable bearing capacity =  $83.42 \text{ kN/m}^2$ 

ii) Depth of column foundation,  $D_f = 1.5 \text{ m}$ 

Width of column foundation, B = 2.0 m

Safe net allowable bearing pressure for

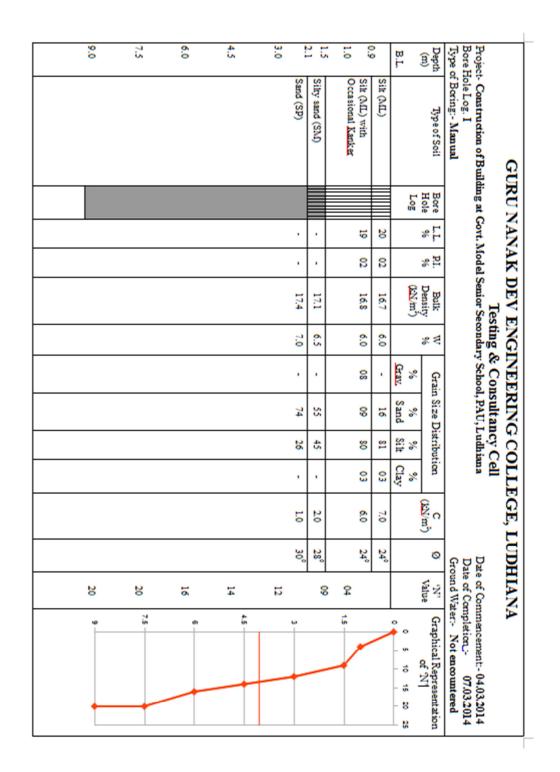
$$B = 2.0 \text{ m}, N = 14.61, S = 0.04 \text{ m & w'} = 1.0] = 212.59 \text{ kN/m}^2 \dots (b)$$

Taking least of A and B the safe net allowable bearing capacity =  $101.00 \text{ kN/m}^2$ 

The safe gross allowable bearing capacity =  $126.20 \text{ kN/m}^2$ 

#### **Remarks:**

- (i) The bore hole logs showing the nature of subsoil stratum alongwith standard penetration test values(N) at different depths and soil properties from laboratory test results are attached.
- (ii) The safe **net** allowable bearing capacity for wall foundation 1.0 m wide at a depth of 1.0 m from the existing surface is  $66.62 \text{ kN/m}^2$
- (iii) The safe **gross** allowable bearing capacity for wall foundation 1.0 m wide at a depth of 1.0 m from the existing surface is  $83.42 \text{ kN/m}^2$
- (iv) The safe **net** allowable bearing capacity for column foundation of size 2.0 x2.0 m at a depth of 1.5 m from the existing surface is  $101.00 \text{ kN/m}^2$
- (v) The safe **gross** allowable bearing capacity for column foundation of size  $2.0 \text{ m} \times 2.0 \text{ m}$  at a depth of 1.5 m from the existing surface is  $126.20 \text{ kN/m}^2$
- (vi) The sub-soil water was not encountered at the time of field soil investigation.



#### Testing & Consultancy Cell Project- Construction of Building at Govt. Model Senior Secondary School, PAU, Ludhiana Bore Hole Log. II Type of Boring: - Manual 1.5 2.1 9.0 6 45 3.0 0.9 7.5 1.0 (B) Depth Sik (ML) with Occasional Kanker Sand (SP) Sifty sand (SM) Sik (ML) Type of Soil GURU NANAK DEV ENGINEERING COLLEGE, LUDHIANA Bore Hole Log % 11 21 8 ន ន % P. Bulk Density (kN/m²) 17.5 16.9 16.7 17.3 2 7.2 0.7 60 % ₹ Grav. 3 % Grain Size Distribution % Sand 75 58 Ξ 18 Sit % 25 8 42 3 % Clay 2 ္မ (kN/m²) 10 23 6.2 7.0 31° 24° 290 24° Ø Date of Commencement: 04.03.2014 Date of Completion: 07.03.2014 Ground Water:- Not encountered 'N' Value 21 8 17 ij 12 5 င္ပ is 7.5 Ġ Graphical Representation of 'N' ° 0 ó 15 20 b)

Project Bare H Type of	Depth	B.L.		9	1.0	2 15		3.0	45	6.0	7.5	0.0	
Testing & Consultancy Cell Project- Construction of Building at Gort. Model Senior Secondary School, PAU, Ludhian a Bore Hole Log III Type of Boring- Manual	Type of Soil		Silt (AIL)	Silt (ML) with	Occasional Kanker	Silty sand (SM)	Sand (SP)						
ing at	Bore	Fog											
Cort.	ę Ę		21	20		•							
Model	ig 9		02	8		•	•						
Testing & Consultancy Cell  Building at Gort. Model Senior Secondary School, PAU, Ludhiana  Date of Comp  Cround Water	Bulk	(m/N3)	16.6	17.0		17.2	17.6						
ting conda	8 8	,	6.1	62		6.6	73						
Testing & Consultancy Cell r Secondary School, PAU, Ludhiana	Grai	% Grav.	ï	8									
sultar I, PAU, 1	Grain Size Distribution	% Sand	20	13		80	76						
ıcy C Ludhis	istribut	% Silt	77	79		40	24						
ell	B.	% Clay	03	02		•	•						
,	C C	1	7.1	6.1		2.5	1.0						
មិជិជិ	Ø		24°	25°		29°	31°						
te of Cor te of Cor ound Wi	Y Y	,			S	10		13	15	18	21	z	
Date of Commencement: 04.03.2014 Date of Completion: 07.03.2014 Ground Water: Not encountered	Graphical Representation	0 5 10 15 20 25			1.5		<u></u>		ú	0	7.5	10	

## 1.1.4Construction of Fisheries at GADVASU, Ludhiana

#### Introduction

The soil investigation for the proposed Construction of Fisheries at GADVASU, Ludhiana had been taken up on request of Sub Divisional Engineer, Provincial Sub Division No.3, PWD B & R Br., Ludhiana. The field soil investigation as per requirements was carried out on 12.05.2014 by testing team of this institution in the presence of S. Daljit Singh, SDO of the concerned department.

The purpose of this soil investigation was to determine the nature of the subsoil stratum and the safe net allowable bearing capacity of the soil.

#### **Field Soil Investigation**

One bore holes were tested in the field Standard Penetration Test (S.P.T) was carried out at the proposed site as per I.S.Code 2131-1981 in the soil deposits at the foundation level and at an interval of 1.5 m or at the location where change of soil strata takes place during field testing. The samples of the soil both disturbed and tube samples were collected at different depths and were properly sealed in air-tight plastic bags after labelling them carefully to maintain the natural moisture content.

#### **Laboratory Testing**

The various samples (disturbed and tube) collected during field soil investigation were tested in the laboratory (as per Standard Methods) for finding.

- (i) Grain size analysis and wet analysis
- (ii) Atterberg's limits
- (iii) Field moisture content
- (iv) Bulk density

(v) Direct/ triaxial shear/Unconfined compression tests

**Safe Bearing Capacity** 

As per I.S. Code 6403-1981, the least of the following shall be taken as safe net allowable

bearing capacity of the soil.

(i) The safe net allowable bearing capacity from shear considerations is obtained by

dividing net ultimate bearing capacity by a suitable factor of safety.

(ii) The safe net allowable bearing pressure that can be imposed on the base of the

foundation without the settlement exceeding a permissible value is calculated either

from settlement analysis or from the Standard Penetration Test

Values(N)whichever is applicable depending upon the nature of sub soil strata.

**Water Table** 

The underground (i.e. sub-soil) water was not encountered at the time of field soil

investigation.

**Proposed Substructure** 

The substructures i.e. foundations of the proposed Building may be taken as wall footing and

isolated column foundation. The least soil properties have been taken for calculating the

bearing capacity of soil for the following types of foundations.

(i) Wall Foundation

Depth of wall foundation,  $D_f = 1.0 \text{ m}$ 

Width of wall foundation, B = 1.0 m

(ii) Column Foundation

Depth of column foundation,  $D_f = 1.5 \text{ m}$ 

Size of column foundation =  $2.0 \text{ m} \times 2.0 \text{ m}$ 

41

Length of column foundation, L = 2.0 m

Width of column foundation, B = 2.0 m

The data obtained from the field soil investigation and the laboratory tests have been used in the preparation of this report.

## **Bearing Capacity Calculations**

## (A) Bearing Capacity Based on Shear Considerations

### (i) Wall Foundation

Depth of wall foundation,  $D_f = 1.0 \text{ m}$ 

Width of wall foundation, B = 1.0 m

The least soil properties at the foundation level i.e. at 1.0 m depth are:

$$\gamma = 15.98 \text{ kN/m}^3, c = 0.0 \text{ kN/m}^2$$

$$\varphi=30^{0}$$
 ,  $\varphi'=21.10^{\ 0}$ 

Bearing Capacity factors are:

$$Nc' = 16.10$$
,  $Nq' = 7.34$  and  $N\gamma' = 6.60$ 

Shape factors are:

$$Sc = 1.0 Sq = 1.0 S\gamma = 1.0$$

Depth factors are:

$$dc = 1.34$$
,  $dq = d\gamma = 1.17$ 

Water table correction factor, w' = 1.0

Ultimate net bearing capacity,  $q_u' = 0.67 \ x0.0 \ x16.10 \ x1.0 \ x1.34 \ +15.98 \ x1.0 \ x6.34$   $x1.0 \ x1.17$ 

$$= 118.53 + 61.69 = 180.22 \text{ kN/m}^2$$

Safe net allowable bearing capacity =  $q_u'/2.5 = 180.22/2.5 = \frac{72.09}{2.09} \text{ kN/m}^2$ ..... (a)

# (ii) Column Foundation

Depth of column foundation,  $D_f = 1.5 \text{ m}$ 

Size of column foundation = 2.0 m x 2.0 m

Length of column foundation, L = 2.0 m

Width of column foundation, B = 2.0 m

The least soil properties at the foundation level i.e. at 1.5 m depth are:

$$\gamma = 15.98 \text{ kN/m}^3, c = 0.0 \text{ kN/m}^2$$

$$\varphi=30^0$$
 ,  $\varphi'=21.10^0$ 

Bearing Capacity factors are:

$$Nc' = 16.10$$
,  $Nq' = 7.34$  and  $N\gamma' = 6.60$ 

Shape factors are:

$$Sc = 1.3 Sq = 1.2 S\gamma = 0.8$$

Depth factors are:

$$dc = 1.25$$
,  $dq = d\gamma = 1.12$ 

Water table correction factor, w' = 1.0

Ultimate net bearing capacity,  $q_u' = 0.67 \ x0.0 \ x16.10 \ x1.3 \ x1.25 \ +15.98 \ x1.5 \ x6.34$   $x1.2 \ x1.12$ 

+0.5 x15.98 x2.0 x6.60 x0.8 x1.12 x1.0

$$= 204.24 + 94.49 = 298.73 \text{ kN/m}^2$$

Safe net allowable bearing capacity =  $q_u'/2.5 = 298.73/2.5 = \underline{119.49 \text{ kN/m}^2}$  ......(b)

# (B) Bearing Capacity Based on Standard Penetration Test Value

(As per I.S. Code -6403: 1981)

S.No.	Depth	Overburden pressure	Correction	Observed value	Corrected value
	(m)	(kN/m <sup>2</sup> )	factor	of N	of N
1	1.0	15	1.60	03	04.80
2	1.5	23	1.45	04	05.80
3	3.0	47	1.21	06	07.26
4	4.5	71	1.10	08	08.80
5	6.0	96	1.01	10	10.10
6	7.5	121	0.95	12	11.40
7	9.0	146	0.88	14	12.32

i) Depth of wall foundation,  $D_f = 1.0 \text{ m}$ 

Width of wall foundation, B = 1.0 m

Safe net allowable bearing pressure for

$$B=1.0$$
 m,  $N=5.95$  ,  $S=0.04$  m & w' = 1.0 ] =  $\underline{69.03~kN/m^2}......(a)$ 

Taking least of A & B the safe net allowable bearing capacity =  $69.03 \text{ kN/m}^2$ 

The safe gross allowable bearing capacity =  $84.03 \text{ kN/m}^2$ 

ii) Depth of column foundation,  $D_f = 1.5 \text{ m}$ 

Width of column foundation, B = 2.0 m

Safe net allowable bearing pressure for

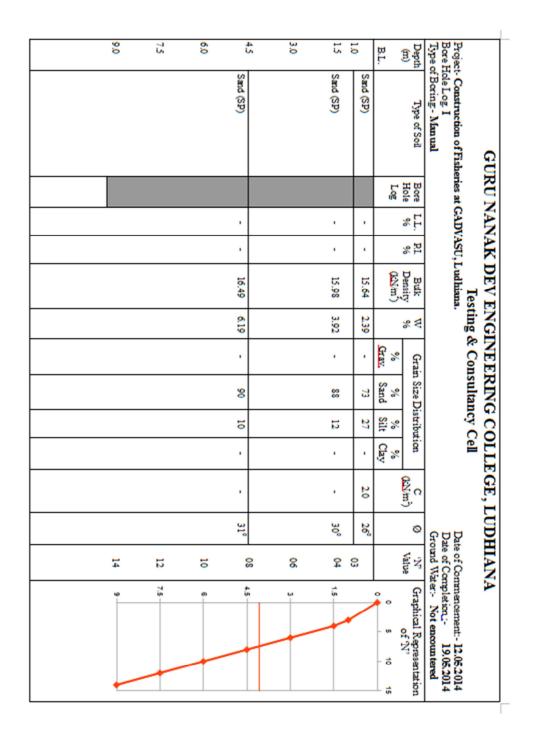
$$B = 2.0 \text{ m}, N = 7.99, S = 0.04 \text{ m & w'} = 1.0] = 91.31 \text{ kN/m}^2 \dots (b)$$

Taking least of A and B the safe net allowable bearing capacity =  $91.31 \text{ kN/m}^2$ 

The safe gross allowable bearing capacity =  $114.31 \text{ kN/m}^2$ 

#### **Remarks:**

- (i) The bore hole logs showing the nature of subsoil stratum alongwith standard penetration test values(N) at different depths and soil properties from laboratory test results are attached.
- (ii) The safe **net** allowable bearing capacity for wall foundation 1.0 m wide at a depth of 1.0 m from the existing surface is  $69.03 \text{ kN/m}^2$
- (iii) The safe **gross** allowable bearing capacity for wall foundation 1.0 m wide at a depth of 1.0 m from the existing surface is  $84.03 \text{ kN/m}^2$
- (iv) The safe **net** allowable bearing capacity for column foundation of size 2.0 x2.0 m at a depth of 1.5 m from the existing surface is  $91.31 \text{ kN/m}^2$
- (v) The safe **gross** allowable bearing capacity for column foundation of size 2.0 m x2.0 m at a depth of 1.5 m from the existing surface is  $\frac{114.31 \text{ kN/m}^2}{14.31 \text{ kN/m}^2}$
- (vi) The sub-soil water was not encountered at the time of field soil investigation.



# **Material Testing**

The testing of material of hostel construction was performed. It includes:

- 1) Tensile testing of steel.
- 2) Compressive strength of concrete.

# **Tensile Test report of steel**

The pieces of steel bars are taken and the marking is done on them on the spacing of five times the diameter of the bar. They are then tested for the tensile strength in Universal testing machine. The ultimate load and the value of elongation are noted down.

Sr.	$\Phi(mm)$	%elongation	Load(ton)	Ultimate	Proof
No.				Stress(N/mm²)	$Stress(N/mm^2)$
1	8	0.25	3.8	757.5	756
2	10	0.24	5.3	676.3	675
3	12	0.233	8	708.5	707
4	16	0.225	15	747.5	746
5	20	0.24	19.5	622.2	621
6	20	0.21	19	606.2	605
7	25	0.208	34	694.4	693

# **Compressive Strength test of concrete cubes**

The blocks are filled with concrete and they are left undisturbed for 24 hours and after that time they are opened and are placed in water for curing. The tests are generally performed after 3, 7&28 days from the day of casting.

Sr. No.	Date of testing	Load (KN)	Strength(N/mm²)	Remarks
1	25-01-2014	221	9.82	3 Days
2	03-02-2014	273	12.13	7 Days
3	13-02-2014	192.8	8.57	3 Days
4	05-03-2014	257	11.42	7 Days
5	06-05-2014	227	10.08	3 Days

# Water testing

# **Ph Value Test:**

The pH of a solution is a measure of the molar concentration of hydrogen ions in the solution and as such is a measure of the acidity or basicity of the solution. The letters pH stand for "power of hydrogen" and the numerical value is defined as the negative base 10 logarithm of the molar concentration of hydrogen ions.

 $P_H = \text{-log}_{10}[H+]$ 



## **TSS and TDS Test:**

<u>Total Dissolved Solids</u>:-Total Dissolved Solids (TDS) is a measure of the combined content of all inorganic and organic substances contained in a liquid in: molecular, ionized or microgranular (colloidal sol) suspended form.

The United States has established a secondary water quality standard of 500 mg/l to provide for palatability of drinking water. High TDS levels generally indicate hard water, which can cause scale build-up in pipes, valves, and filters, reducing performance and adding to system maintenance costs. These effects can be seen in aquariums, spas, swimming pools, and reverse osmosis water treatment systems.

Water can be classified by the amount of TDS per litre:

fresh water < 1500 mg/L TDS brackish water 1500 to 5000 mg/L TDS

saline water > 5000 mg/L TDS

<u>Total Suspended Solids</u>:-Total suspended solids (TSS) include all particles suspended in water which will not pass through a filter. Suspended solids are present in sanitary waste water and many types of industrial waste water. There are also non point sources of suspended solids, such as soil erosion from agricultural and construction sites.

TSS can also destroy fish habitat because suspended solids settle to the bottom and can eventually blanket the river bed. Suspended solids can smother the eggs of fish and aquatic insects, and can suffocate newly-hatched insect larvae.

TSS = TS - TDS



# **Chloride Test:**

Chlorine in the form of Cl<sup>-</sup> ions is one of the major inorganic anions in water and wastewater. Cl<sup>-</sup> in a reasonable concentration is not harmful to humans. At concentration above 250mg/l it gives salty taste to water. The chlorine content of water is used for irrigation and it is very important in water supply where water is supplied to the population without any treatment



# **Sulphate Test:**

It is one of the major anions occurring in natural waters.  $SO^{2-}_{4}$  is important in both public and industrial water supplies because of the tendency of water containing appreciable amount to form hard scales in boilers.  $SO^{2-}_{4}$  may be present in natural water in concentrations ranging from a few to several thousand mg/l.

# **COD Test:**

COD (Chemical Oxygen Demand) is widely used as a means of measuring the organic strength of domestic and industrial wastes. It is based on the fact that all organic compounds can be oxidised by the action of strong oxidising agents under acidic conditions. The major advantage of COD test is the short time required for evaluation than BOD.



# **BOD Test:**

BOD (Biochemical Oxygen Demand) is the amount of  $O_2$  required by bacteria while stabilising decomposable organic matter under aerobic conditions. This test is widely used to determine the pollutional strength of domestic and industrial waste in terms of the oxygen they will require. The test is performed at  $20^{\circ}$ C which is the average value of temperature of natural bodies of water. It has been found that a reasonable large % of total BOD is exerted in 5 days.



# **Total Coliform Test:**

The coliform group of bacteria is the principal indicator of stability of water for domestic, industrial or other uses. Two methods are used for detection of the coliform group of bacteria:

- 1. Multiple tube fermentation procedure
- 2. Membrane filteration technique

The sample is pour in petridish and inverted in incubator for 24 hours at 35<sup>o</sup>C. The red and blue colour colonies represent presence of coliforms.



Test Report of analysis of sewage water sample ......

S. No.	TEST	RESULT
1	Ph	6.89
2	Total Phosphorus	24.78mg/l
3	COD	450mg/l
4	$BOD_5$	277 mg/l
5	TSS	187mg/l
6	Sulphates	54.0 mg/l

Test Report of analysis of sewage water sample.......

S. No.	TEST	RESULT
1	рН	6.82
2	Total Phosphorus	20.45mg/l
3	COD	619mg/l
4	$BOD_5$	310 mg/l
5	TSS	218mg/l
6	Sulphates	80.0 mg/l

Test Report of analysis of sewage water samples ......

S. No.	TEST	RESULT					
		Inlet	Outlet				
1	COD	460mg/l	61 mg/l				
2	$\mathrm{BOD}_5$	208 mg/l	28 mg/l				
3	TSS	180mg/l	53 mg/l				

Test Report of analysis of treated sewage sample (27 MLD STP at Moga).

S. No.	TEST	RESULT
1	COD	55mg/l
2	$\mathrm{BOD}_5$	20mg/l
3	TSS	18mg/l

Analysis of water sample for drinking purposes (**Tubewell at Shalimar Nagar, Hoshiarpur**).

S. No.	Parameters	Result			
1	Colour	<5 Hazen units			
2	рН	7.24			
3	TDS (mg/l)	254.0			
4	Odour (mg/l)	Unobjectionable			
5	Chlorides, Cl <sup>-</sup> (mg/l)	21.0			
6	Sulphates (SO <sub>4</sub> <sup>2</sup> -) (mg/l)	40.0			
7	Nitrates, NO <sub>3</sub> (mg/l)	2.10			
8	Total Coliforms	3600/100 ml			

Sample is not fit for drinking purposes as coliform count exceeds the limits prescribed in IS 10500:1991.

#### 4.SURVEYING

#### Introduction

Surveying is the art of determining the relative position of points on, above or beneath the surface

of the earth by means of direct or indirect measurements of distance, direction and elevation.

#### **Instrument Used-TOTAL STATION**

The survey of the field is very easy job as the manual calculations are almost negligible. The accuracy of the work is better with the total station as compared to the ordinary the dolite. To make

the layout plan and the contour map of the field is very simple and fast job with total station.

The

survey of any place is done with Total Station.

#### The basic principles of surveying

- Location of a point by measurement from two points of reference.
- Working from whole to part.

### **Temporary Adjustments of Total Station**

- Setting up the instrument.
- Levelling up.
- Elimination of the parallax.

#### **Permanent Adjustments of Total Station**

- The axis of the plate level must lie in a plane perpendicular to the vertical axis.
- The line of collimation must be perpendicular to the horizontal axis at its intersection with the

vertical axis.

- The horizontal axis must be perpendicular to the vertical axis.
- The axis of altitude level must be parallel to the line of collimation.



## working Steps for Total Station

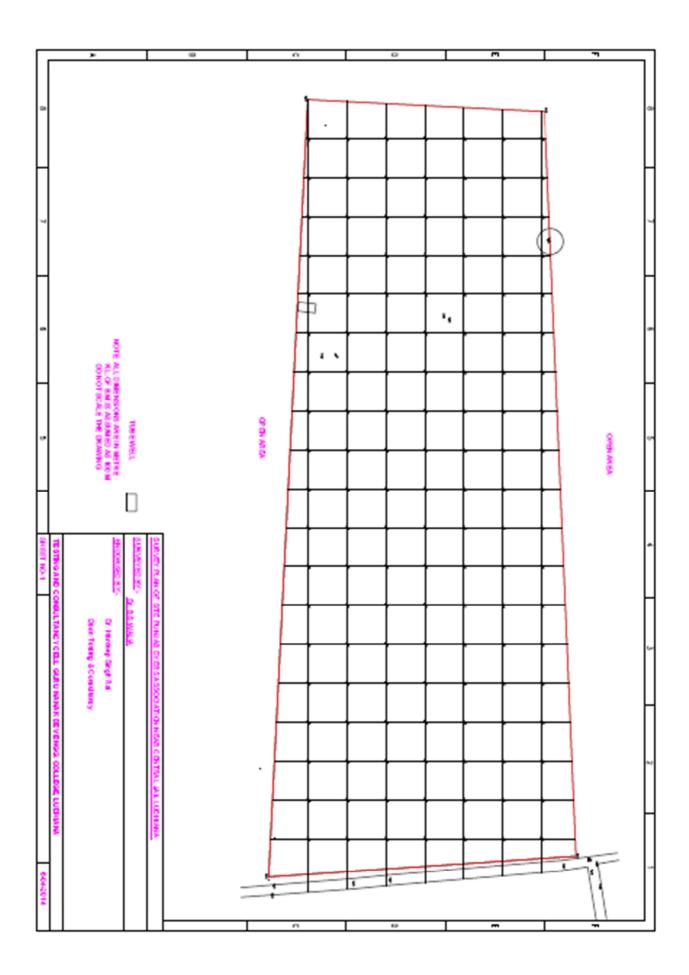
- First of all the instrument is set on the tripod and all the initial adjustments are performed like centering, leveling, focusing as performed on the ordinary thedolite.
- After these adjustments, the initial coordinates are filled in the instruments like East (X), North (Y), Z, height of target, height of instrument.
- The instrument is oriented along north direction and the horizontal angle is set as zero so to have the horizontal angle w.r.t North.

- Then the target is set at the desired position and the instrument is transit towards the target and the target is bisected.
- Then the button OBS (observation) is pressed and then the E, N, Z, Horizontal angle, vertical angle are displayed on the screen of the instrument which can be recorded in the memory of the instrument and the stored data can be extracted by connecting it to the computer through the software of the instrument.
- Then with the data the plotting of the layout plan can be done with the any CAD software and the contour map can be plotted with Grass/GIS.

# 4.1 Detail of Project:

4.1.1 Construction of building near central jail, Ludhiana.

Layout of building near central jail, Ludhiana is attached here:



#### 5. ESTIMATION & COSTING

#### **5.1 Introduction**

• For all engineering works it is required to know beforehand the cost of construction known as the

estimated cost.

- In preparing an estimate, the quantities of different items of work are calculated by simple mensuration method and from these quantities the cost is calculated.
- The rates in estimate should consist of the cost of materials, cost of transport, labour cost, cost of scaffolding, taxes, supervision charges, etc.

### 5.2 ESTIMATION & COSTING PROJECTS:-

GNPS School, Birmi for tender evaluate:

20	19	18	17	16	15	14	13	12	11	10	9	œ	7	6	5	4	ω	2	ш	
		C-27	C-30(a)	C-23(a)	C-26	C-31	C-30	C-40	C-33	C-28	C-23	C-41	C-8	C-9	C-13	C-12	Description			Α
		2	3	3	1.13	1.13	1.5	1.5	1.5	1.5	3	1.31	1.5	1.5	4	4	Area(ft²)		ESTIMA.	В
		1	1	2	4	2	2	16	11	11	10	4	1	2	2	2	No. of colum	Column	TION OF C	С
	Total volume	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	Length(ft)		ONCRET	D
45.37 m <sup>3</sup>	160:	24	36	72	54	27	36	288	198	198	360	63	18	3	96	9	Volume of concre Dia		ESTIMATION OF CONCRETE AND STEEL AT G	3
7 m³	1602 Ft <sup>3</sup>	1	1	,	4 16	,	,	1	1	1	1	1	1	_	_	,	. 1(mm			F
	Total length o <mark>f 16 dia</mark> bars ≯	10	20	12	8	8	10	8	8	6	12	8	8	8	4	4	) No.  L		NPS-BIRMI	G
	16 dia bars ≯	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	_11 (ft) L			Ι
2180.49 m	7152 Ft	120	240	288	384	192	24(	1536	1056	792	144(	384	96	192	96	96	.1(ft)			I
m	Ft			-		.,	)	<u> </u>	<u> </u>	20		1	<u>, , , , , , , , , , , , , , , , , , , </u>		5 20	5 20	Dia. 2(mm)no			J
	Total length of									4					8	8	no. L			_

# TOTAL QUANTITY OF CONCRETE AND STEEL REQUIRED FOR COLUMN

Including overlap

Description	Length (ft)	Length (m)	Weight(Kg/m	Total Weight(kg
20 Dia bars	1003.2	305.85	2.47	755.46
16 Dia bars	8224.8	2507.56	1.58	3961.95
8 Dia bars	12293	3747.87	0.42	1574.10

Description	Volume of Co	ncrete
Column	45.37	m <sup>3</sup>

	Α	В	С	D	E	F	G
1			SLAB				
3 4		•			Steel		
3				Main Steel		Distribution S	teel
4				Dia (12 mm)	<u>Dia</u> (10 mm)	<u>Dia</u> (10 mm)	Dia (8 mm)
5	Type of Slab	Volume(L x W x H)					
6	S <sub>1</sub>	2087.32		14096			10552.5
7	S <sub>1</sub>	714.65			3731		2172
8	S <sub>1</sub>	321.98		1990.8			1240
9	S <sub>1</sub>	219.35		857.85			792
10	S <sub>1</sub>	222.49		857.85			792
11	S <sub>2</sub>	308.71		2748.35		1138.5	
12	S <sub>1</sub>	154.44		819			500
13	S <sub>1</sub>	252.89		1352.4			1474
14	S,	60.16		409.5			250
15	Total Volume (ft3)		Total length (ft) =	23131.75		1138.5	17772.5
16	Total Volume (m³)	122.97	Total length (in m)	7052.36	1137.5	347.10	5418.45

# TOTAL QUANTITY OF CONCRETE AND STEEL REQUIRED FOR SLAB

Including lap

Description	Length (ft)	Length (m)	Weight(Kg/m	Total Weight	Total Weight(t)
12 Dia bars	23131.75	7052.36	0.888	6262.50	6.262
10 Dia bars	5599.93	1707.29	0.617	1053.40	1.053
8 Dia bars	20438.375	6231.21	0.42	2617.11	2.617

	Volume of Concrete
Column	122.97 m <sup>3</sup>

30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	œ	7	6	5	4	ω	2	1	
B52	B34	B30	B29	B28	B27	B26	B25	B23	B22	B21	B20	B19	B16	B15	B14	B13	B12	B11	B10	B9	B7	B6	B5	B3	B2	B1	Description size			Α
1.125	1.5	1.125	1.125	1.16375	1.125	1.16375	1.16375	0.20825	1.125	1.125	0.20825	0.20825	0.28125	2.25	1.5	0.20825	1.5	1.5	1.5	1.5	1	1.18725	1		1	1				8
212	28.4	19.5	15.5	39	15.5	28.5	28.5	270.5	28.4	3.5	16.55	16.55	15.5	256.5	18	126.85	19.35	17.25	29.5	153.51	10.5	39.86	12.5	8.6	13.75	12	Length			C
238.5	42.6	21.9375	17.4375	45.38625	17.4375	33.166875	33.166875	56.331625	31.95	3.9375	3.44654	3.4465	4.36	577.1	27	26.4	29.025	25.875	44.25	230.265	10.5	47.323785	12.5		13.75	12	Volume of concrete(ft3) Dia, 20 mr/No			D
																											oncrete(ft3)			3
	20		20		20				20	20				20	20		20	20	20	20	20	20	20		20	20	Dia. 20 mm		Beams	F
			W						W	ω				2	8		6	W	ω		W	8	9		W	W	No.			G
	28.4		32		22				28.4	3.5				261.25	18			23.75	36	12.5	10.5	3	12.5		13.75	12	L11 (ft)			Ξ
	85.2		66		66				85.2					522.5	144		296.1	71.25	108		31.5	31	62.5		41.25		L1(ft)			I
16		16		16		16	16		16					16						16			16		16		Dia. 16 mm/no.			J
55	2	u	2	ω	2	ω	3		2	2				2				2	2	2	2		w		5		no.			_

# TOTAL QUANTITY OF CONCRETE AND STEEL REQUIRED FOR BEAM

Including extra and lap

Description	Length (ft)	Length (m)	Weight(Kg/m	Total Weight	Total Weight(t
25 Dia bars	1444.5	440.41	3.86	1700.0	1.700
20 Dia bars	3667.91	1118.27	2.47	2762.1	2.762
16 Dia bars	4086.0	1245.73	1.58	1968.2	1.968
12 Dia bars	3343	1019.12	0.888	905.0	0.905
10 Dia bars		0	0.617		
8 Dia bars	4166.7	1270.3	0.42	533.5	0.534

Description	Volume of Co	ncrete
Total volume	74.3	m <sup>3</sup>

### 7. CONCLUSION:

The six month industrial training gave me good practical experience into the various aspect of designing and testing and I got the chance to know about the various other activities involved in construction.

I learnt a great deal about the surveying work involved in the field and lab testing of concrete and steel.

This training gave me very good exposure and I am hopeful that this experience helps me a lot in my carrier.

I once again thank each and every one who helped me in training.