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INDEX TO IS : 1956
GLOSSARY OF TERMS
RELATING TO IRON AND STEEL

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INDEX TO IS : 1956 GLOSSARY OF TERMS RELATING TO IRON AND STEEL

0. FOREWORD

0.1 This index has been prepared at the request of manufacturers and users of iron and steel to help them in easily locating the terms defined in various parts of IS : 1956 as given below:

IS : 1956 (Part I)-1976	Glossary of terms relating to iron and steel: Part I General metallurgy, heat treatment and testing
IS : 1956 (Part II)-1976	Glossary of terms relating to iron and steel: Part II Steel making
IS : 1956 (Part III)-1975	Glossary of terms relating to iron and steel: Part III Hot rolled steel products (excluding sheet and strip)
IS : 1956 (Part IV)-1975	Glossary of terms relating to iron and steel: Part IV Steel sheet and strip
IS : 1956 (Part V)-1976	Glossary of terms relating to iron and steel: Part V Bright steel bar and steel wire
IS : 1956 (Part VI)-1976	Glossary of terms relating to iron and steel: Part VI Forging (including drop forging)
IS : 1956 (Part VII)-1976	Glossary of terms relating to iron and steel: Part VII Wrought iron
IS : 1956 (Part VIII)-1976	Glossary of terms relating to iron and steel: Part VIII Steel tubes and pipes

1. SCOPE

1.1 This index gives clause and Part numbers of IS : 1956* in which the various terms relating to iron and steel can be located.

*Glossary of terms relating to iron and steel, Parts I to VIII.

INDEX TO IS : 1956

Term	Reference to Location		Term	Reference to Location	
	Part No.	Clause		Part No.	Clause
A			Bainite	I	2.23
Accelerated ageing	I	2.3	Bakers' oven tubes	VIII	2.11
Acid			Baking	I	2.24
Bottom	II	2.1	Balanced steel	V	2.3
brittleness	IV	2.1	Ball	II	2.10
process	I	2.1	furnace	VII	2.1
refractory	II	2.2	furnace pile	VII	2.2
steel	II	2.3	Balling	VII	2.3
Ac point	I	2.2	Ball puddled iron	VII	2.4
After blow	II	2.4	Banded structure	I	2.25
Age-hardening	I	2.15	Bands	V	2.4
Ageing	I	2.5	Bar	III	2.1
Accelerated	I	2.4		VI	2.5
Artificial	I	2.3	becking	V	2.1
Natural	I	2.3	Bright	VII	2.5
Quench	I	2.3	Coiled	VI	2.5
Strain	I	2.3	drawing	V	2.29
Air			drawing	VIII	2.12
hardening steel	I	2.6	Expanding	VI	2.5
hardening	I	2.5	Ground	V	2.59
heater tubes	VIII	2.1	hold	VI	2.2
patenting	I	2.302	Muck	VII	2.74
test	I	2.7	Merchant	VII	2.70
Allotropy (polymorphism)	I	2.8	Puddled	VII	2.85
Alloy	I	2.9	Sheet	VII	2.106
steel	I	2.11		III	2.73
	II	2.7		IV	2.97
Alloying element	I	2.10	Staffordshire marked	VII	2.117
	II	2.6	Tin	III	2.77
Alpha iron	I	2.12	weight	IV	2.2
Alumina	II	2.8	Barrel	VI	2.3
American standard pipe	VIII	2.2	Basal crack	II	2.11
Ammonia pipe	VIII	2.3	Basic		
Annealed wire	V	2.1	process	II	2.14
Annealing	I	2.13		I	2.26
Black	I	2.31	refractory	II	2.5
	IV	2.4	steel	I	2.27
Blue	I	2.39		II	2.16
Box	I	2.44		II	2.12
Bright	I	2.46	Basic oxygen		
Close	I	2.71	furnace		
Full	I	2.13	box	II	2.13
Isothermal	I	2.13	Basket, Charging	II	2.45
Open	I	2.293	Bath sample	II	2.17
Pack	I	2.299	Becking	VI	2.4
Process	I	2.330	bar	VI	2.5
Subcritical	I	2.13	stand	VI	2.6
Unitized	I	2.294	Bench drawn	V	2.7
Arc process	II	2.9	Bender	VI	2.7
Ar point	I	2.16	Bend test	I	2.28
Arrest	I	2.14	Close	I	2.28
point			Jenkin's	I	2.243
Artesian well tubes	VIII	2.4	Proof	I	2.331
Artificial ageing	I	2.3	Reverse	I	2.28
As-drawn	VIII	2.5	Single	I	2.28
Asphalt			Bessemer		
coating	VIII	2.6	process	I	2.29
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sheathing	VIII	2.8	steel	I	2.30
Atomic hydrogen welded tube	VIII	2.9		II	2.19
Ausforming	I	2.17	Best		
Austempering	I	2.18	patented steel wire	V	2.8
Austenite	I	2.19	plough steel wire	V	2.9
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Austenitic			Billet	III	2.2
grain size	I	2.20		IV	2.3
steel	I	2.21		VI	2.8
Austenitising	I	2.22		VII	2.6
Automatic process	VIII	2.10	Extrusion	VIII	2.58
			Binders	V	2.10
			Bitumen	VIII	
			asbestos mastic	VIII	2.14
			coating	VIII	2.15
			lining	VIII	2.16
B					
Bad cast	V	2.2			

Term	Reference to Location		Term	Reference to Location	
	Part No.	Clause		Part No.	Clause
sheathing	VIII	2.17	drawing	V	2.16
Bituminous solution	VII	2.18	electrically welded tube	VIII	2.21
Black			ground	V	2.17
annealed wire	V	2.11	machined	V	2.18
annealing	I	2.31	turned rounds	V	2.19
edges	IV	2.4	wire	V	2.15
patches	IV	2.5	Brinell hardness test	I	2.47
sheet	I	2.6	Brine pipe	VIII	2.22
softened	IV	2.7	Brittle fracture	I	2.48
Blackheart malleable cast iron	IV	2.8	Brittleness	I	2.49
Blank	I	2.32	Acid	IV	2.1
carburizing	VI	2.9	Blue	I	2.40
holder	I	2.33	Notch	I	2.289
nitriding	IV	2.9	Steads	I	2.390
Blanking	I	2.34	Temper	I	2.408
Blast furnace	IV	2.10	Brittle transition temperature	I	2.50
Blasting	I	2.35	Broken		
Grit	I	2.36	back	V	2.20
Sand	I	2.36	corners	III	2.5
Shot	I	2.36	Buckling	VII	2.12
Bleeding	VI	2.131	Bull dog	IV	2.14
Blister	II	2.20	Bundle	VII	2.13
	I	2.37	Burning	V	2.21
	III	2.3		I	2.51
	IV	2.11		VI	2.17
Pinhead	VII	2.7	Burnt edges	III	2.6
Block-drawn	I	2.37		IV	2.15
Blocking	V	2.12	Burr	VII	2.14
Bloom	VI	2.10		III	2.7
	III	2.4		IV	2.16
	VI	2.11		V	2.22
	VII	2.8	Burst edges	VII	2.15
Blow	II	2.21	Bushelling	IV	2.17
holes	VI	2.12	Buttweld process	VII	2.16
	I	2.38		VIII	2.23
	II	2.22			
Sub-surface	II	2.188			
Sub-cutaneous	II	2.188			
Blown					
ingot	II	2.23	Cable iron	VII	2.17
metal	II	2.24	Camber	III	2.8
Blue			Capped steel	IV	2.18
annealed wire	V	2.13	Carbon	II	2.35
annealing	I	2.39	Combined		
billy	VII	2.9	steel	I	2.76
brittleness	I	2.40		I	2.53
Blued edges	IV	2.12	Carbo-nitriding	II	2.34
Blueing	I	2.41		I	2.52
Boil	I	2.41	Carburizing	I	2.54
	II	2.25	Blank	I	2.33
Boiler tubes	VII	2.10	Case	I	2.56
Boilings	VIII	2.19	Gas	I	2.182
Bolster	VI	2.11	Case	I	2.55
Bore	VI	2.13	carburizing	I	2.56
Bose	VIII	2.20	hardening	I	2.57
Bottling	VI	2.14	Cased tube	VIII	2.24
Bottom	VI	2.15	Casing	VIII	2.25
casting	I	2.42	Oil well	VIII	2.25
	II	2.26	Cast	I	2.58
Fash	II	2.27		II	2.36
Fin	II	2.27		III	2.9
Flash	II	2.29		IV	2.19
Plate	II	2.31		V	2.23
shell	II	2.30	Cast		
splash	II	2.32	Bad	V	2.23.1
stool	II	2.33	Dead	V	2.23.2
Boundry film	I	2.43	Helical	V	2.23.2
Bow	IV	2.13	iron	I	2.60
Box	VI	2.16	Heat resisting	I	2.205
annealing	I	2.44	Malleable	I	2.262
charging	II	2.46	Blackheart malleable	I	2.32
Breaking strength	I	2.45	Whiteheart malleable	I	2.438
Bright			steel	I	2.61
annealed wire	V	2.14		II	2.40
annealing	V	2.46	Straight	V	2.23.4
bar	V	2.15	Casting	I	2.59
				II	2.37

C

Term	Reference to Location		Term	Reference to Location	
	Part No.	Clause		Part No.	Clause
Bottom	I	2.42		VI	2.24
	II	2.26	Hammer	VI	2.24
Direct	II	2.66	Coil	V	2.28
ladle	II	2.38	breaks	IV	2.21
shrinkage	II	2.39	Catchweight	V	2.24
top	II	2.197	Mill	IV	2.62
Tundish	II	2.204	Coiled bar	III	2.16
Uphill	I	2.430		V	2.29
	II	2.205	Coiled strip	IV	2.22
Catchweight coil	V	2.24	Coiling	III	2.17
Cauliflower top	II	2.41		IV	2.23
Caustic				V	2.30
cracking	I	2.62	Coining	VI	2.25
embrittlement	I	2.62	Cold		
Cavity			drawing	V	2.31
Contraction	I	2.80		VIII	2.28
	II	2.54	drawn welded tube	VIII	2.29
Gas	II	2.92	metal process	II	2.52
Shrinkage	I	2.365	reduction	IV	2.24
	II	2.162	rolling	IV	2.25
	IV	2.79	shortness	I	2.73
Cellular structure	III	2.51	shut	II	2.53
Cementation	I	2.63	sinking	VIII	2.30
Cementite	II	2.42	working	I	2.74
Free	I	2.64		IV	2.26
Spheroidized	I	2.176	Collar	VI	2.26
Chamfering	I	2.385	Columnar crystals	I	2.75
Charcoal grade iron	VIII	2.26	Combined carbon	I	2.76
Charge	VII	2.18	Coming to nature	VII	2.24
Charger	II	2.43	Commercial quality	V	2.32
Charging	II	2.44	Common drawn size	V	2.6
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machine	II	2.47	Compression		
Charpy impact test	I	2.65	strength	I	2.77
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	IV	2.20	Condenser tubes	VIII	2.33
Cheese	VII	2.19	Constitutional diagram	I	2.79
	VI	2.18	Continuous weld process	VIII	2.34
Chill			Contraction cavity	I	2.80
cast	I	2.67		II	2.54
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	VII	2.20	Controlled	I	2.81
crystals	I	2.66	atmosphere		
Chilled spring wire	V	2.25	cooling	III	2.18
Chipping	III	2.12	Converter	II	2.55
	VI	2.19	Cooling		
	VII	2.21	curve	I	2.82
Chop	VI	2.20	rate, Critical	I	2.95
Chromite	II	2.48	stresses	I	2.83
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Flue	VII	2.50	Coppered wire	V	2.33
Mill Furnace	VII	2.71	Copper sulphate test	I	2.85
pot	II	2.49	Core	I	2.86
Tap	VII	2.118	Cored structure	I	2.87
Clad steel	I	2.68	Corrosion	I	2.88
	III	2.13	embrittlement	I	2.89
Cleaned wire	V	2.1	fatigue	I	2.90
Cleavage			Galvanic	I	2.135
fracture	I	2.69	Coupler	VIII	2.35
plane	I	2.70	tubes	VIII	2.36
Clink	II	2.50	Coupling	VIII	2.37
	III	2.14	tubes	VIII	2.38
	V	2.26	Cracks	II	2.56
	VI	2.21	Basal	II	2.11
Clipping	VI	2.22	Chill	III	2.11
Close				VII	2.20
annealing	I	2.71	Fire	III	2.11
bend test	I	2.28		VII	2.20
joint tube	VIII	2.27	Grinding	I	2.197
Closing	VI	2.23	Hair	III	2.36
CLU Process	II	2.51	line	I	2.198
Coalescence	I	2.72		II	2.95
Coating	V	2.27		III	2.36
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	VII	2.23	Hanger	II	2.96
			Quenching	I	2.335

Term	Reference to Location		Term	Reference to Location	
	Part No.	Clause		Part No.	Clause
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Cracked back edges	V	2.20	Dendrite	I	2.115
	III	2.19	Dendritic structure	I	2.116
	IV	2.27	Deoxidation	II	2.61
	VII	2.25	Deoxidizers	II	2.62
Cracking, Caustic	I	2.62	Dephosphorisation	II	2.63
Crazing	II	2.57	Descaling	III	2.23
Creep	I	2.91		IV	2.33
curve	I	2.92		V	2.39
limit	I	2.93		VI	2.30
rate	I	2.94		VII	2.30
Crossing	I	2.94		VIII	2.43
Critical	VIII	2.39	Deseaming	II	2.64
cooling rate	I	2.95		III	2.24
grain growth	I	2.96		IV	2.34
point	I	2.97		VI	2.31
range	I	2.98	Desulphurization	II	2.65
strain	I	2.99	Diamond		
temperature	I	2.97	Knoop Hardness Test	I	2.117
Crop end	VIII	2.40	Pyramid Hardness	I	2.118
Cropping	III	2.20	Pyramid hardness test	I	2.119
	IV	2.28	Die	V	2.40
	V	2.34		VIII	2.44
	VI	2.28	face	VI	2.32
	VII	2.26	life	VI	2.33
	IV	2.29	line	VI	2.34
Cross Breaks				VIII	2.45
Cross			mark	V	2.41
piling	VII	2.27	score	V	2.42
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	VII	2.28	Dies	VI	2.35
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best quality	VII	2.29	Diffusion	I	2.122
best best quality	VII	2.29	Dilatometry	I	2.123
best best best quality	VII	2.29	Dimensions	VIII	2.46
Crucible			Dings	IV	2.35
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steel	II	2.59	casting	II	2.66
Crystal grains	I	2.100	process	VII	2.31
Crystals			Discard	II	2.67
Columnar	I	2.75		III	2.25
Equi-axed	I	2.145		IV	2.36
Primary	I	2.328		V	2.44
Crystalline fracture	I	2.101		VI	2.37
Cup and cone fracture	I	2.102		VII	2.32
Cuppiness	V	2.35	Extrusion	VIII	2.59
Cupping	V	2.35	Dishing	VI	2.38
test	I	2.103	Divorced pearlite	I	2.124
Curie point	I	2.104	Dog leg	IV	2.37
Cut			Dolomite	II	2.68
bar	IV	2.100	Double faggoted refined iron	VII	2.33
length	V	2.36	Doubles	IV	2.38
Cutoffs	VI	2.29	Double skin	II	2.69
Cutting	IV	2.31	Doubling	IV	2.39
	V	2.37	Dozzle	II	2.70
Cyanide hardening	I	2.105	Draft	V	2.45
Cyaniding	I	2.106		VI	2.39
				VIII	2.47
			Draught	V	2.45
				VI	2.39
				VIII	2.47
Damping capacity	I	2.107	Draw	VI	2.40
Dead			Drawing	V	2.46
cast	V	2.38		VI	2.41
soft steel	I	2.108	Drawing		
steel	II	2.60	Bar	VIII	2.12
Deburring	VIII	2.41	Bright	V	2.16
Decalescence	I	2.109	Cold	VIII	2.28
Decarburization	I	2.110	Mandrel	VIII	2.96
	III	2.22	Plug	VIII	2.122
Deep			Quality	V	2.47
drawing	I	2.111	Drawn		
steel	I	2.112	Block	V	2.12
	IV	2.32	coppered wire	V	2.48
etch test	I	2.113	galvanized wire	V	2.49
Defrasing	VIII	2.42			

Term	Reference to Location		Term	Reference to Location	
	Part No.	Clause		Part No.	Clause
Tinned wire	V	2.51	Equi-axed crystals	I	2.145
Drawn-in-scale	V	2.50	Equilibrium diagram	I	2.146
Dressing	II	2.71	Erhardt process	VIII	2.56
	III	2.26	Erichsen test	I	2.147
	IV	2.40	Etching	I	2.148
Drifting	VI	2.42	Eutectic	I	2.149
Drift test	I	2.125	point	I	2.150
Drill pipe	VIII	2.48	structure	I	2.151
Drive pipe	VIII	2.49	Eutectoid	I	2.152
Drop			point	I	2.153
forging	VI	2.43	steel	I	2.154
test	I	2.126	structure	I	2.155
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Ductility	I	2.127	Exfoliation	I	2.156
Dummy	VI	2.44	Expanding test	I	2.157
hammer	VI	2.45	Expanding bar	VI	2.48
Dump test	I	2.128	Extra		
Duplex			Deep drawing steel	IV	2.43
process	II	2.72	Lattens	IV	2.44
structure	I	2.129	Extrusion	VIII	2.57
Dynamic strength	I	2.130	billet	VIII	2.58
			discard	VIII	2.59
E			F		
Ears	IV	2.41	Faggot	II	2.77
Eccentricity	VIII	2.50	Faggoted iron	VII	2.36
Economiser tubes	VIII	2.51	Falling weight test	I	2.158
Edges			Fash	II	2.78
Burnt	III	2.6		III	2.28
	IV	2.15		IV	2.45
	VII	2.14		V	2.55
Burst	IV	2.17		VI	2.49
checked	III	2.10		VII	2.37
	IV	2.20	Bottom	II	2.27
	VII	2.19	Fast tool	VI	2.50
Cracked	III	2.19	forging	VI	2.51
	IV	2.27	Fatigue	I	2.159
	VII	2.27	fracture	I	2.160
Edger	VI	2.46	limit	I	2.161
Edging	III	2.27	range	I	2.162
	IV	2.42	ratio	I	2.163
	VI	2.47	test	I	2.164
	VII	2.35	Feeder Head	II	2.79
Effective length	VIII	2.90	Feed		
Elastic deformation	I	2.131	pipe	VIII	2.60
Elasticity	I	2.132	Water heater tubes	VIII	2.61
Elastic limit	I	2.133	Ferrite	I	2.166
Electrical steel	II	2.73	Free	I	2.178
Electric resistance butt welded tube	VIII	2.52	Ferritic steel	I	2.167
Electric			Ferro-alloy	II	2.80
arc process	II	2.74	Fetdling	II	2.81
Process	II	2.75		VII	2.38
steel	II	2.76		VI	2.52
Electro-galvanizing	I	2.134	Fibre	I	2.168
	V	2.52	Fibrous fracture	I	2.169
Electrolytic corrosion	I	2.135		VII	2.39
Electrolytic Polishing	I	2.136	Film, Boundary	I	2.43
Electro-polishing	I	2.136	Fin	II	2.83
Electro-tinning	I	2.137		III	2.29
	V	2.53		V	2.56
Elongation	I	2.138		VI	2.53
Embrittlement				VII	2.43
Caustic	I	2.62		VIII	2.63
Corrosion	I	2.89	Bottom	II	2.28
Hydrogen	I	2.220	Crack	II	2.82
End quench hardenability test	I	2.139	Cutting	VIII	2.62
Ends			Finery	VII	2.40
Bevelled	VIII	2.53	Finished products	III	2.30
Plain	VIII	2.120		IV	2.46
rounded	VIII	2.54	Finishing	III	2.31
squared	VIII	2.55		VII	2.41
Endurance			temperature	III	2.32
limit	I	2.140		IV	2.47
range	I	2.141		VI	2.54
ratio	I	2.142		VII	2.42
test	I	2.143			
Energizer	I	2.144			

Term	Reference to Location		Term	Reference to Location	
	Part No.	Clause		Part No.	Clause
Finishings	II	2.84	Galvanized wire, Drawn	V	2.49
Fireclay	II	2.85	Galvanizing	I	2.179
Fire cracks	III	2.11		V	2.57
Fire waste	VII	2.44	Electro	I	2.134
Fish tail	III	2.33	Hot dip	V	2.52
Fixed flange joints	VII	2.45	Hot dip	I	2.215
Flakes	III	2.37	Gamma iron	I	2.215
Flaking	VII	2.46	Gangue	I	2.180
Flame hardening	VIII	2.88	Ganister	I	2.181
Flange joints	II	2.86	Gas	II	2.91
Flanging	VI	2.55	carburizing	I	2.182
Flanging test	I	2.170	cavity	II	2.92
Flash	I	2.171	cyaniding	I	2.183
	VIII	2.88	list	VIII	2.70
Bottom	VIII	2.64	pipe	VIII	2.71
Line	I	2.172	welding	I	2.184
Flat	II	2.87	Gate	VI	2.65
	IV	2.45	Gathering	VI	2.66
bar	VI	2.56	Gauge	IV	2.50
	VII	2.47	length	V	2.58
	VIII	2.65	Off	VIII	2.72
	II	2.27	Ghost	I	2.185
	VI	2.57	lines	IV	2.67
	III	2.1.1	Goethic section	I	2.186
	VII	2.48		IV	2.51
	VI	2.58		VI	2.67
	III	2.1.1		I	2.186
	VI	2.59		III	2.34
	VII	2.49		VI	2.68
Flattening test	I	2.173		VII	2.55
Flatting	IV	2.48	Grain		
Flexible joint	VIII	2.88	boundary	I	2.187
Flourspar	II	2.88	growth	I	2.188
Flow line	I	2.174	Critical	I	2.96
Flue			refiner	I	2.189
cinder	VII	2.50	refining	I	2.190
tubes	VIII	2.66	size	I	2.191
Flush slag	II	2.89	control	I	2.192
Flux	II	2.90	number	II	2.92
Forge	VII	2.51	Grains	I	2.193
pigs	VII	2.52	Crystal	I	2.100
scale	VII	2.53	Graphitic		
Forgeability	VI	2.60	carbon	I	2.194
Forging	VI	2.61	steel	I	2.195
	VII	2.54	Graphitizing	I	2.196
Drop	VI	2.43	Grease mark	IV	2.52
Fast tool	VI	2.51	Grinding cracks	I	2.197
Loose tool	VI	2.87	Grit blasting	I	2.36
Press	VI	2.109	Grooving	VIII	2.73
Upend	VI	2.153	Ground		
Forming	VI	2.62	bar	V	2.59
	VIII	2.67	bright	V	2.17
Fracture			finish	V	2.60
Cleavage	I	2.69	precision	V	2.95
Crystalline	I	2.101	Guide		
Cup and cone	I	2.102	mark	III	2.35
toughness test	I	2.175		IV	2.53
Frasing	VIII	2.68		V	2.61
Fraze	VI	2.65		VII	2.57
Free				III	2.35
cementite	I	2.176		IV	2.53
cutting steel	I	2.177		V	2.61
ferrite	I	2.178		VII	2.56
Fretz-Moon process	VIII	2.69	score	III	2.35
Full				IV	2.53
annealing	I	2.13		V	2.61
strip	IV	2.49	scratch	VII	2.58
Fuller	VI	2.64		III	2.35
Furnace				IV	2.53
Ball	VII	2.1	shearing	V	2.61
pile	VII	2.2		VII	2.59
Blast	I	2.35		VI	2.69
open hearth	I	2.295	Gutter		
			Haematite	II	2.94

G

H

Term	Reference to Location		Term	Reference to Location	
	Part No.	Clause		Part No.	Clause
Hair			top sink head	II	2.99
cracks	III	2.36	working	I	2.218
line cracks	I	2.198	HR coil	III	2.39
	II	2.95	Hydraulic		
	III	2.36	flattening	IV	2.54
Half hard	VI	2.70	lapweld process	VIII	2.83
Hammer	VIII	2.74	piercing	VIII	2.84
cogging	VI	2.71	pipe	VIII	2.85
scale	VII	2.61	test	I	2.219
slag	VII	2.62	Hydrogen embrittlement	I	2.220
Hammering	VII	2.60	Hydrostatic test	I	2.221
Hanger crack	II	2.96	Hyper-eutectoid steel	I	2.222
Handling tight	VIII	2.75	Hypo-eutectoid steel	I	2.223
Hand tight	VIII	2.76			
Hard drawn wire	V	2.62		I	
Hardenability	I	2.199	Impact		
test	I	2.200	curve	I	2.407
Hardening	I	2.201	test	I	2.224
age	I	2.4	Charpy	I	2.65
air	I	2.5	Izod	I	2.242
case	I	2.57	Notched Bar	I	2.242
Cyanide	I	2.105	Inclusions		
flame	I	2.171	Non-metallic	I	2.225
induction	I	2.227		II	2.100
precipitation	I	2.323		III	2.40
work	I	2.440		IV	2.55
Hardness	I	2.202		V	2.66
test	I	2.203		VI	2.75
Brinell	I	2.47		VII	2.66
Diamond knoop	I	2.117	Indentation hardness	I	2.226
Diamond pyramid	I	2.119	Induction		
Indentation	I	2.226	hardening	I	2.227
Rockwell	I	2.352	heating	I	2.228
vickers	I	2.431	process	II	2.101
Scleroscope	I	2.356	Ingot	I	2.229
shore	I	2.356		II	2.102
Heat	II	2.97		III	2.41
exchanger tubes	VI	2.72		VI	2.76
resisting cast iron	VIII	2.77	Blowon	II	2.23
resisting steel	I	2.205	Corner segregation	VI	2.77
tinting	I	2.206	iron	I	2.230
treatment	I	2.207		II	2.103
waste	I	2.208	mould	II	2.104
	III	2.37	segregation	II	2.105
	VII	2.63	structure	I	2.231
Heating			Ingotism	III	2.42
curve	I	2.204	Inherent grain size	I	2.232
differential	I	2.120	Inhibitor	I	2.233
wash	III	2.83	Insert	VI	2.78
Helical cast	V	2.63	Interannealed wire	V	2.67
Hematite	II	2.94	Intercrystalline		
Hessian wrapping	VIII	2.78	corrosion	I	2.234
Heterogeneity	I	2.209	fracture	I	2.235
High			Intergranular corrosion	I	2.236
carbon steel	I	2.210	Internal stress	I	2.237
speed steel	I	2.211	Interpass annealing	VIII	2.86
Holder, Blank	IV	2.9	Interrupted quenching	I	2.238
Hollow	VIII	2.79	Intra crystalline fracture	I	2.239
forging	VI	2.73	Inverse segregation	I	2.240
punching	VI	2.74		II	2.106
Homogeneity	I	2.212		III	2.43
Hooke's law	I	2.213		IV	2.56
Horse shoe quality	VII	2.64		VI	2.79
Hot			Iron		
bed	III	2.38	Alpha	I	2.12
dip galvanizing	V	2.64	Ball puddled	VII	2.3
dip — tinning	V	2.65	cable	VII	2.17
drawn	VIII	2.80	cast	I	2.60
finished	VIII	2.81	grey	I	2.60
forming	I	2.214	mottled	I	2.60
galvanizing	I	2.215	white	I	2.60
metal process	II	2.98	Charcoal grade	VII	2.18
rolled	VIII	2.82	Double faggoted	VII	2.33
sawing	VII	2.65	refined		
shortness	I	2.216	Gamma	I	2.180
tinning	I	2.217	malleable	VII	2.69

Term	Reference to Location		Term	Reference to Location	
	Part No.	Clause		Part No.	Clause
pig	II	2.135	Liquidus	I	2.253
straffordshire	VII	2.116	Load extension curve	I	2.254
Yorkshire	VII	2.124	Local extension	I	2.255
Isothermal			Lock	VI	2.85
annealing	I	2.13	Longitudinal crack	II	2.114
transformation	I	2.241	Loose		
Izod impact test	I	2.242	flange joints	VIII	2.88
	J		tool	VI	2.86
Jarring marks	VIII	2.87	forging	VI	2.87
Jankin's bend test	I	2.243	Luder lines	I	2.256
Joints	VIII	2.88	LWS Process	II	2.115
Jominy test	I	2.244		M	
Jumping	VI	2.80			
Jump test	I	2.429	Machine		
	K		Charging	II	2.47
Kaldo process	II	2.107	straightening	V	2.73
Key	VI	2.81	tight	VIII	2.94
Keyhole notch	I	2.245		V	2.94
Killed steel	II	2.108	Machined, Bright	V	2.18
Killing	IV	2.57	Macro-etch	I	2.257
Kinking	IV	2.48	Macro-structure	I	2.258
Kisser	IV	2.58	Magnesia	II	2.116
Knock down test	I	2.246	Magnesite	II	2.117
	L		Magnetic		
Lacquer-drawn wire	V	2.69	change point	I	2.259
Ladle			crack detection	I	2.260
casting	II	2.38	transformation point	I	2.259
sample	II	2.109	Magnetite	II	2.118
Lamination	I	2.247	Main	VIII	2.95
	III	2.44	Vertical rising	VIII	2.178
Lap	IV	2.59	Malleability	I	2.261
	VI	2.82	Malleable		
	VII	2.67	cast iron	I	2.262
	I	2.248	Blackheart	I	2.32
	III	2.45	Whiteheart	I	2.438
	V	2.70	iron	I	2.262
	VI	2.83	Malleabilizing	VII	2.69
	VII	2.68	Mandrel	I	2.263
teeming	II	2.194	drawing	VI	2.88
Lathe			Manganese steel	VIII	2.96
straightened	VIII	2.89	Mangling	I	2.264
turned	V	2.68	Mannesman Process	III	2.46
Lattens	IV	2.60	Marked bars	VIII	2.97
LD-AG Process	II	2.110	Martempering	VII	2.90
LD Process	II	2.111	Martensite	I	2.265
Lead			transformation	I	2.266
bearing steel	I	2.249	range	I	2.267
patenting	I	2.250	Mass effect	I	2.268
Leave	VI	2.84	Mastic, bituman, asbestos	VIII	2.269
Ledeburite	I	2.251	Matching	VIII	2.14
Length	V	2.71	Maximum stress	IV	2.61
Cut	V	2.36	McQuaid-Ehn grain size	I	2.270
Exact	V	2.54	Mechanical	I	2.271
Gauge	I	2.185	properties	I	2.272
Lengths			strength	I	2.273
about	VIII	2.90	tubes	VIII	2.98
average	VIII	2.90	Medium carbon steel	I	2.274
effective	VIII	2.90	Melt	II	2.119
exact	VIII	2.90		I	2.58
half random	VIII	2.90		III	2.9
jointers	VIII	2.90		IV	2.19
multiple	VIII	2.90	Merchant bar	VII	2.70
random	VIII	2.90	Mesnagar notch	I	2.275
Lifting	VIII	2.91	Metallography	I	2.276
Lime	II	2.112	MF Point	I	2.267
Limed wire	V	2.1	Micro-structure	I	2.277
Lime stone	II	2.113	Middle	VI	2.89
Lime washing	VIII	2.92	half of gauge length	I	2.278
Liming	V	2.72	Middling	VI	2.90
Limit of proportionality	I	2.252		VIII	2.99
Line pipe	VIII	2.93	Mild		
			drawn wire	V	2.74
			steel	I	2.279

Term	Reference to Location	
	Part No.	Clause
Mill		
coil	IV	2.62
edge	IV	2.63
finish	IV	2.64
furnace cinder	VII	2.71
pack	IV	2.65
pile	VII	2.72
scalp	VII	2.73
shearing	IV	2.66
Mis-match	VI	2.91
Mixer	II	2.120
metal	II	2.121
Modulus		
of Elasticity	I	2.280
of Rigidity	I	2.281
Young's	I	2.445
Mottled cast iron	I	2.60
Mould	II	2.122
dressing	II	2.123
Moulding		
box	VIII	2.100
mixture	VIII	2.101
Ms Point	I	2.267
Muck bar	VII	2.74
Multiple lengths	V	2.75
Music Wire	V	2.76
N		
Nailing	II	2.124
Natural ageing	I	2.3
Neck	VI	2.92
Necking	I	2.282
	VI	2.93
Negative Segregation	II	2.125
	VI	2.94
Network structure	I	2.283
Neumann bands	I	2.284
Neutral refractory	II	2.126
Nicked fracture test	I	2.285
Nitriding	I	2.286
Blank	I	2.34
carbo	I	2.52
Nominal Bore	VIII	2.102
Non-metallic inclusions	I	2.287
	II	2.100
	III	2.40
	IV	2.55
	V	2.66
	VI	2.95
	VII	2.75
Non-sizing	V	2.107
Normalizing	I	2.288
Notch		
Brittleness	I	2.289
sensitivity	I	2.291
toughness	I	2.292
Notched bar impact test	I	2.290
Nozzle	II	2.127
Nozzling	VIII	2.103
O		
Off Gauge	IV	2.67
Off set	VI	2.96
Oil		
drill pipe	VIII	2.104
line pipe	VIII	2.105
tempered wire	V	2.79
well casing	VIII	2.106
well tubing	VIII	2.107
Oiled finish	V	2.77
Oiling	IV	2.68
	V	2.78
Open	IV	2.68
annealing	I	2.293
coil annealing	I	2.294

Term	Reference to Location	
	Part No.	Clause
hearth furnace	I	2.295
	II	2.129
hearth process	II	2.130
hearth steel	II	2.131
joint tube	VIII	2.108
steel	II	2.133
Opening	IV	2.69
Orange peel	IV	2.70
Ovality	VIII	2.109
Oven tubes	VIII	2.110
Overageing	I	2.296
Overfill	III	2.29
	V	2.80
	VII	2.76
Overheating	I	2.298
	III	2.47
	VI	2.97
Overlap	I	2.297
	V	2.81
	VI	2.98
	VII	2.77
Overpickled	III	2.48
	IV	2.71
	V	2.82
	VI	2.99
Oxygen		
bottom blown process (OBM)	II	2.128
lime powder process (OLP)	II	2.132
P		
Pack		
annealing	I	2.299
mill	IV	2.65
rolling	I	2.300
	IV	2.72
Painting	VIII	2.111
Pairs	IV	2.73
Parting line	VI	2.100
Pass	III	2.68
	IV	2.88
	VII	2.78
	VIII	2.112
Passing		
skin	IV	2.104
Passivity	I	2.301
Patented steel wire	V	2.83
Best	V	2.8
Patent flattening	IV	2.109
Patenting	I	2.302
	V	2.84
Air	I	2.302
lead	I	2.250
Pearlite	I	2.303
Divorced	I	2.124
Peg	VI	2.101
Peritectic		
change	I	2.305
reaction	I	2.305
Permalloy	I	2.306
Permanent		
magnet steel	I	2.307
set	I	2.308
Phase	I	2.309
diagram	I	2.310
Phosphide streak	I	2.311
	III	2.49
	IV	2.74
	V	2.85
	VI	2.102
Photomicrograph	I	2.312
Piano wire	V	2.86
Pickle stain	IV	2.75
Pickling	III	2.50
	IV	2.76
	V	2.87
	VI	2.103

Term	Reference to Location		Term	Reference to Location	
	Part No.	Clause		Part No.	Clause
	VII	2.79	Ar	I	2.16
	VIII	2.113	Arrest	I	2.14
Bright	IV	2.120	Change	I	2.97
white	IV	2.120	Critical	I	2.97
Pick up	VIII	2.114	Curie	I	2.104
Piercing	VI	2.104	Mf	I	2.267
Hydraulic	VIII	2.84	Ms	I	2.267
Pig	I	2.313	Recalcescence	I	2.340
boiling	VII	2.80	Transformation	I	2.97
iron	I	2.314	Pointing	V	2.93
	II	2.135	Poisson's ratio	I	2.320
Pigging back	II	2.134	Polishing	V	2.94
Pile			Electro	I	2.136
Ball Furnace	VII	2.2	Electrolytic	I	2.136
Mill	VII	2.72	Porosity		
Pilfer-Proof	VIII	2.115	pin hole	I	2.316
Pilger process	VIII	2.116	polymorphism	I	2.8
Piling	VII	2.81		I	2.321
Pinch	IV	2.77	Porter bar	VI	2.108
passing	IV	2.104	Pot quenching	I	2.322
Pinchers	IV	2.78	Pouring	II	2.140
Pin			top	II	2.200
expansion test	I	2.125	Precipitation hardening	I	2.323
head blister	I	2.135	Precision ground	V	2.95
hole porosity	I	2.316	Peerce test	I	2.304
Pipe	I	2.317	Preheating	I	2.324
	II	2.136	Prepared atmosphere	I	2.325
	III	2.51	Press forging	VI	2.109
	IV	2.79	Pressure test	I	2.326
	V	2.88	Primary		
	VI	2.105	carbide	I	2.327
	VIII	2.117	crystals	I	2.328
American standard	VIII	2.2	Primes	IV	2.80
Ammonia	VIII	2.3	Principal stresses	I	2.329
Brine	VIII	2.22	Process		
compressed air	VIII	2.32	acid	I	2.1
drill	VIII	2.48		II	2.2
drive	VIII	2.49	annealing	I	2.330
feed	VIII	2.60	arc	II	2.9
gas	VIII	2.71	automatic	VIII	2.10
hydraulic	VIII	2.85	basic	I	2.26
line	VIII	2.93	basic oxygen	II	2.13
oil drill	VIII	2.104	bessemer	I	2.29
oil line	VIII	2.105	Buttweld	VIII	2.23
refrigeration	VIII	2.129	CLU	II	2.51
Size of	VIII	2.149	cold metal	II	2.52
standard	VIII	2.156	Direct	VII	2.31
steam	VIII	2.159	Duplex	II	2.72
Piping	VIII	2.118	Electric	II	2.75
Pit sample	II	2.137	Electric Arc	II	2.74
Pitted surface	III	2.52	Erhardt	VIII	2.56
	V	2.89	Fretz-Moon	VIII	2.69
	VII	2.82	High frequency	II	2.101
	VIII	2.119	Hot metal	II	2.98
Plain ends	VIII	2.120	Hydraulic lepweld	VIII	2.83
Planishing	III	2.53	Kaldo	II	2.107
	V	2.90	LD	II	2.111
	VII	2.83	L.D. — A.C.	II	2.110
Plastic deformation	I	2.318	LWS	II	2.115
Plasticity	I	2.319	Mannesmann	VIII	2.97
Plate	III	2.54	Open hearth	II	2.130
	V	2.91	pilger	VIII	2.116
	VI	2.106	Pushbench	VIII	2.125
	VII	2.84	Plugmile	VIII	2.124
	VI	2.107	Rotor	II	2.153
Plating	V	2.92	Rotary forge	VIII	2.137
Plough steel wire	V	2.92.1	Side blown	II	2.163
best	V	2.92.2	Siemens-Martin	II	2.164
special improved	V	2.92.3	Stock	II	2.185
Extra special improved	V	2.92.3	Submerged injection	II	2.189
Plug	VIII	2.121	Talbot	II	2.190
drawing	VIII	2.122	Thomas	II	2.196
lines	VIII	2.123	Tropenas	II	2.201
mill process	VIII	2.124	Water-gas lapweld	VIII	2.83
Plugged steel	II	2.138	Proof Bend test	I	2.331
Plumbago	II	2.139	Proof stress	I	2.332
Point			Proportional limit	I	2.333
Ac	I	2.15			

Term	Reference to Location	
	Part No.	Clause
Proportionality, Range of	I	2.338
Puddled		
Bar	VII	2.85
Billet	VII	2.86
Bloom	VII	2.86
Ball iron	VII	2.4
Puddler's Candles	VII	2.87
Puddling	VII	2.88
Dry	VII	2.34
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Term	Reference to Location		Term	Reference to Location	
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			Sheet	IV	2.96
			bar	III	2.73
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Sawing, hot	VII	2.65		III	2.75
	I	2.354		IV	2.99
Scale	VI	2.123		V	2.115
Scale	II	2.155		VI	2.130
Scale	I	2.355		VII	2.108
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Scaffolding tubes	IV	2.116	Shore Scleroscope hardness test	I	2.356
Scarfig	VIII	2.141	Short	IV	2.100
	II	2.156	Shortness hot	I	2.216
	VI	2.125	Shot blasting	VI	2.131
	VII	2.103	Shrinkage cavity	I	2.365
Scleroscope hardness test	I	2.356		II	2.162
Scores	VIII	2.142		V	2.116
Scrap	II	2.157		VI	2.132
	VI	2.126	Shut	III	2.45
Scrapped edge	IV	2.91		VI	2.133
Screwed				VII	2.110
and coupled joints	VIII	2.88	Side		
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	II	2.158	Size of tube	VIII	2.149
	III	2.71	Size of pipe	VIII	2.149
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Ingot	II	2.105		VIII	2.151
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Inverse	I	2.240	holes	II	2.170
	II	2.106	passing	IV	2.104
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	VI	2.94		IV	2.105
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Term	Reference to Location		Term	Reference to Location	
	Part No.	Clause		Part No.	Clause
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	VI	2.135		II	2.19
	VII	2.113	Capped	II	2.35
Slug	VIII	2.152	Carbon	I	2.53
test	VI	2.136		II	2.34
Smoke tubes	I	2.370	Cast	I	2.61
Snarl	VIII	2.153		II	2.40
test	V	2.117	Clad	I	2.68
S/N curve	I	2.371		III	2.13
Snow flakes	I	2.372	Copper bearing	I	2.84
	I	2.373	Crucible	II	2.59
	II	2.95	Dead	II	2.60
	III	2.36.1	dead soft	I	2.108
	VI	2.137	deep drawing	I	2.112
Soaking	I	2.374	Electrical	II	2.73
	VI	2.138	Electric	II	2.76
Soap drawn wire	V	2.118	Eutectoid	I	2.154
Socket	VIII	2.154	Extra Deep Drawing	IV	2.43
Soft			Ferritic	I	2.167
drawn wire	V	2.119	Free cutting	I	2.177
temper	IV	2.107	Graphitic	I	2.195
Softening	I	2.375	Heat resisting	I	2.206
Solidification range	I	2.376	High speed	I	2.211
Solid			High carbon	I	2.210
solubility	I	2.377	Hyper-eutectoid	I	2.222
solution	I	2.378	Hypo-eutectoid	I	2.223
steel	I	2.108	Killed	II	2.108
Solidus	I	2.379	Lead bearing	I	2.249
Sorbite	I	2.380	Manganese	I	2.264
Spalling	I	2.381	Mild	I	2.279
	VI	2.139	Open	II	2.133
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	II	2.181	Plugged	II	2.138
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Spill	II	2.161	Siemens Martin	II	2.165
	III	2.75	Solid	II	2.108
	IV	2.99	Special	I	2.383
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	VI	2.140	Stainless	I	2.389
	VII	2.114	Steeling	II	2.184
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	VIII	2.155	Still tubes	VIII	2.160
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Spongy	II	2.152	Step	VI	2.143
Spoon sample	II	2.180	Stock	VI	2.144
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Stain pickle	IV	2.75	age hardening	I	2.394
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Staving	VIII	2.157	Critical	I	2.99
Stay tubes	VIII	2.158	Strains, Stretcher	I	2.401
Steads brittleness	I	2.390	Stauss test	I	2.396
Steam pipes	VIII	2.159	Stress	I	2.397
Steel	II	2.183	Cooling	I	2.83
Acid	I	2.2	Maximum	I	2.270
	II	2.4	number curve	I	2.372
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Yield	I	2.444	Tempering	I	2.411
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Stretcher			Ultimate	I	2.412
flattening	IV	2.109	Tensile test	I	2.413
levelling	IV	2.109	Test		
strains	I	2.401	piece	I	2.414
	IV	2.110	sample	I	2.415
Strip	IV	2.111	specimen	I	2.414
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Full	IV	2.49	Thickening	VIII	2.170
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Stripping	II	2.187		II	2.196
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Cored	I	2.87	Electro	I	2.137
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Duplex	I	2.129	Hot	I	2.217
Eutectic	I	2.151	Hot-Dip	V	2.65
Eutectoid	I	2.155	Tolerance	III	2.78
Ingot	I	2.231		IV	2.115
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Term	Reference to Location		Term	Reference to Location	
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Flue	VIII	2.66	tube	VIII	2.183
Heat exchanger	VIII	2.77	pipe	VIII	2.183
Mechanical	VIII	2.98	Weldless tubes	VIII	2.184
Open-joint	VIII	2.108	Wet-drawn wire	V	2.135
Oven	VIII	2.110	Wet-puddling	VII	2.122
Scaffolding	VIII	2.141	White annealed wire	V	2.136
Seamless steel	VIII	2.144	White cast iron	I	2.437
Section	VIII	2.145	White pickling	II	2.120
Size of	VIII	2.149	Whiteheart malleable cast iron	I	2.438
Smoke	VIII	2.153	Widmannstatten		
Standard	VIII	2.156	pattern	I	2.439
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Still	VIII	2.160	Wild steel	II	2.206
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Superheater flue	VIII	2.164	Wire	V	2.138
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Turned			Chilled spring	V	2.25
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Lathe	V	2.68	drawn coppered	V	2.48
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			hard drawn	V	2.62
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INTERNATIONAL SYSTEM OF UNITS (SI UNITS)

Base Units

<i>Quantity</i>	<i>Unit</i>	<i>Symbol</i>
Length	metre	m
Mass	kilogram	kg
Time	second	s
Electric current	ampere	A
Thermodynamic temperature	kelvin	K
Luminous intensity	candela	cd
Amount of substance	mole	mol

Supplementary Units

<i>Quantity</i>	<i>Unit</i>	<i>Symbol</i>
Plane angle	radian	rad
Solid angle	steradian	sr

Derived Units

<i>Quantity</i>	<i>Unit</i>	<i>Symbol</i>	<i>Definition</i>
Force	newton	N	1 N = 1 kg. m/s ²
Energy	joule	J	1 J = 1 N.m
Power	watt	W	1 W = 1 J/s
Flux	weber	Wb	1 Wb = 1 V/s
Flux density	tesla	T	1 T = 1 Wb/m ²
Frequency	hertz	Hz	1 Hz = 1 c/s (s ⁻¹)
Electric conductance	siemens	S	1 S = 1 A/V
Electromotive force	volt	V	1 V = 1 W/A
Pressure, stress	pascal	Pa	1 Pa = 1 N/m ²

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