IS: 6932 ( Part IX ) - 1973

(Reaffirmed 1995)

# Indian Standard METHODS OF TESTS FOR BUILDING LIMES

# PART IX DETERMINATION OF SOUNDNESS

(Fourth Reprint DECEMBER 1998)

UDC 691.51:666.92.015.82

# © Copyright 1974

BUREAU OF INDIAN STANDARDS MANAK BHAVAN, 9 BAHADUR SHAH ZAFAR MARG NEW DELHI 110002

# Indian Standard METHODS OF TESTS FOR BUILDING LIMES PART IX DETERMINATION OF SOUNDNESS

## O. FOREWORD

- 0.1 This Indian Standard (Part IX) was adopted by the Indian Standards Institution on 22 March 1973, after the draft finalized by the Building Limes Sectional Committee had been approved by the Civil Engineering Division Council.
- 0.2 Hitherto, methods of tests for assessing qualitative requirements of building limes were included in IS: 712-1964. For facilitating the use of these tests it has been decided to print these tests as different parts of a separate Indian Standard. This part covers determination of soundness of building limes.
- **0.3** In reporting the results of a test or analysis made in accordance with this standard, if the final value, observed or calculated, is to be rounded off, it shall be done in accordance with IS: 2-1960\*.

#### 1. SCOPE

1.1 This standard (Part IX) covers the method of test for determination of soundness of building limes.

#### 2. GENERAL

- 2.1 Preparation of the Sample The sample shall be prepared in accordance with 7.3 of IS: 712-1973†.
- 2.2 The distilled water (see IS: 1070-1960;) shall be used where use of water as a reagent is intended.

# @ Copyright 1974

<sup>\*</sup>Rules for rounding off numerical values (revised).

<sup>†</sup>Specification for building limes (second revision).

<sup>‡</sup>Specification for water, distilled quality (revised). (Since revised).

# IS: 6932 ( Part IX ) - 1973

#### 3. TEST FOR SOUNDNESS

- 3.1 Apparatus The apparatus for conducting the 'Le-Chatelier' test shall conform to IS: 5514-1969\*.
- 3.2 Preparation of Sample for Test A suitable amount of hydrated lime shall be mixed with one-third its mass of Portland cement (conforming to IS: 269-1967†) and 4 times its mass of standard sand (conforming to IS: 650-1971‡. The ingredients shall be mixed dry and then gauged and mixed with 12 percent by mass of water calculated on the dry mixture. It shall then be used for conducting the test.
- 3.3 Procedure Three 'Le-Chatelier' moulds shall be used for conducting the test. These shall be well greased internally. Each mould shall be placed upon a small non-porous plate and filled with the mortar under test, care being taken to keep the edges visibly open. The mould shall then be covered with another non-porous plate, upon which a small weight shall be placed. The 3 moulds shall be left undisturbed for 1 hour. At the expiration of this period the distance separating the indicator points shall be measured and these moulds transferred to a damp air cupboard for a period They shall then be removed, with covers in place, from the of 48 hours. damp air cupboard and placed in a suitable steam boiler, in which water is already boiling vigorously, and subjected to the continuous action of saturated stream at atmospheric pressure for a period of 3 hours; but it shall not be immersed in water. At the end of this period, the moulds shall be removed from the steam and allowed to cool and the distances between the indicator points again measured. The increase, if any, over the former measurement shall in no case exceed 10 mm after the deduction of 1 mm (to allow for the expansion of the added cement) from the measured expansion. The figure so obtained shall be recorded as the net expansion due to lime.

<sup>\*</sup>Specification for apparatus used in 'Le-Chatelier' test.

<sup>†</sup>Specification for ordinary, rapid-hardening and low heat Portland cement (second revision).

iSpecification for standard sand for testing of cement (second revision).

## **BUREAU OF INDIAN STANDARDS**

Headquarters:

Manak Bhavan, 9 Bahadur Shah Zafar Marg, NEW DELHI 110002

Telephones: 323 0131, 323 3375, 323 9402

Fax: 91 11 3234062, 91 11 3239399, 91 11 3239382

| Fax . 91 11 3234002, 91 11 3239399, 91 11 3239302                                       | Telegrams: Manaksanstha (Common to all Offices) |  |
|-----------------------------------------------------------------------------------------|-------------------------------------------------|--|
| Central Laboratory:                                                                     | Telephone                                       |  |
| Plot No. 20/9, Site IV, Sahibabad Industrial Area, Sahibabad 20101                      | 0 8-77 00 32                                    |  |
| Regional Offices:                                                                       |                                                 |  |
| Central : Manak Bhavan, 9 Bahadur Shah Zafar Marg, NEW DELHI                            | 110002 323 76 17                                |  |
| *Eastern: 1/14 CIT Scheme VII M, V.I.P. Road, Maniktola, CALCUTT                        | TA 700054 337 86 62                             |  |
| Northern: SCO 335-336, Sector 34-A, CHANDIGARH 160022                                   | 60 38 43                                        |  |
| Southern : C.I.T. Campus, IV Cross Road, CHENNAI 600113                                 | 235 23 15                                       |  |
| †Western: Manakalaya, E9, Behind Marol Telephone Exchange, An MUMBAI 400093             | ndheri (East), 832 92 95                        |  |
| Branch Offices:                                                                         |                                                 |  |
| 'Pushpak', Nurmohamed Shaikh Marg, Khanpur, AHMEDABAD 380                               | 0001 550 13 48                                  |  |
| ‡Peenya Industrial Area, 1st Stage, Bangalore-Tumkur Road, BANGALORE 560058             | 839 49 55                                       |  |
| Gangotri Complex, 5th Floor, Bhadbhada Road, T.T. Nagar, BHOPA                          | L 462003 55´40 21                               |  |
| Plot No. 62-63, Unit VI, Ganga Nagar, BHUBANESHWAR 751001                               | 40 36 27                                        |  |
| Kalaikathir Buildings, 670 Avinashi Road, COIMBATORE 641037                             | 21 01 41                                        |  |
| Plot No. 43, Sector 16 A, Mathura Road, FARIDABAD 121001                                | 8-28 88 01                                      |  |
| Savitri Complex, 116 G.T. Road, GHAZIABAD 201001                                        | 8-71 19 96                                      |  |
| 53/5 Ward No. 29, R.G. Barua Road, 5th By-lane, GUWAHATI 7810                           | 003 54 11 37                                    |  |
| 5-8-56C, L.N. Gupta Marg, Nampally Station Road, HYDERABAD                              | 500001 20 10 83                                 |  |
| E-52, Chitaranjan Marg, C-Scheme, JAIPUR 302001                                         | 37 29 25                                        |  |
| 117/418 B, Sarvodaya Nagar, KANPUR 208005                                               | 21 68 76                                        |  |
| Seth Bhawan, 2nd Floor, Behind Leela Cinema, Naval Kishore Roa LUCKNOW 226001           | ad, 23 89 23                                    |  |
| NIT Building, Second Floor, Gokulpat Market, NAGPUR 440010                              | 52 51 71                                        |  |
| Patliputra Industrial Estate, PATNA 800013                                              | 26 23 05                                        |  |
| Institution of Engineers (India) Building 1332 Shivaji Nagar, PUNE                      | 411005 32 36 35                                 |  |
| T.C. No. 14/1421, University P.O. Palayam, THIRUVANANTHAPUF                             | RAM 695034 6 21 17                              |  |
| *Sales Office is at 5 Chowringhee Approach, P.O. Princep Street, CALCUTTA 700072        | 27 10 85                                        |  |
| †Sales Office is at Novelty Chambers, Grant Road, MUMBAI 4000                           | 309 65 28                                       |  |
| ‡Sales Office is at 'F' Block, Unity Building, Narashimaraja Square<br>BANGALORE 560002 | e, 222 39 71                                    |  |