भारतीय मानक

कंक्रीट, चिनाई और प्लास्टर सतहों की पेंटिंग — रीति संहिता

भाग 2 सूचियाँ

(पहला पुनरीक्षण)

Indian Standard PAINTING OF CONCRETE, MASONRY AND PLASTER SURFACES — CODE OF PRACTICE

PART 2 SCHEDULES

(First Revision)

UDC 698.12 : 667.6 : 006.76

© BIS 1994

BUREAU OF INDIAN STANDARDS MANAK BHAVAN, 9 BAHADUR SHAH ZAFAR MARG NEW DELHI 110002

July 1994

Price Group 3

FOREWORD

This Indian Standard was adopted by the Bureau of Indian Standards, after the draft finalized by Painting, Varnishing and Allied Finishes Sectional Committee had been approved by the Civil Engineering Division Council.

This standard was first published in 1967 and this is the first revision of the standard. In this revision the following changes have been effected:

- i) Referred Indian Standards have been updated.
- ii) In respect of primer coat it has now been clearly specified in this revision the application of one coat of respective finish as against a thinned coat of primer which was specified earlier. Further for every type of finish it has now been specified that the same may be thinned according to the manufacturers recommendation in the Tables for schedules.

This standard is Part 2 of the Indian Standard Code of practice for painting of concrete, masonry and plaster surfaces in building works, and deals with the painting schedules. Part 1 of this standard covers the painting operations and workmanship of calcareous surfaces. The painting operations and workmanship of asbestos cement building products are covered in IS 3140:1965 'Code of practice for painting asbestos cement building products'. Both the parts are interided to provide complete guidance with regard to the painting work of calcareous surfaces.

In the formulation of this standard due weightage has been given to international co-ordination among the standards and practices prevailing in different countries in addition to relating it to the practices in the field in this country.

The committee responsible for the preparation of this standard is given at Annex B.

For the purpose of deciding whether a particular requirement of this standard is complied with, the final value, observed or calculated, expressing the result of a test or analysis, shall be rounded off in accordance with IS 2:1960 'Rules for rounding off numerical values (revised)'. The number of significant places retained in the rounded off value should be the same as that of the specified value in this standard.

Indian Standard

PAINTING OF CONCRETE, MASONRY AND PLASTER SURFACES — CODE OF PRACTICE

PART 2 SCHEDULES

(First Revision)

1 SCOPE

1.1 This standard (Part 2) lays down schedules for painting of calcareous surfaces with colour washes, distempers, cement paints, emulsion paints, solvent based paints, synthetic gloss paints, bituminous paints, etc.

2 REFERENCES

2.1 The Indian Standards listed in Annex A are necessary adjuncts to this standard.

3 TERMINOLOGY

3.1 For the purpose of this standard the definitions given in IS 1303 : 1983 and IS 2395 (Part 1) : 1994 shall apply.

4 NECESSARY INFORMATION

4.1 The necessary information required for the efficient application of paints and other pretreatments on calcareous surfaces is the same as given in 4 of IS 2395 (Part 1): 1994.

5 SCHEDULES FOR PAINTING CALCAREOUS SURFACES

5.1 New Work

The surfaces of concrete, masonry and plaster shall be prepared as specified in 7 of IS 2395 (Part 1): 1994 and the surfaces of asbestos cement building products shall be prepared as given in 5 of IS 3140: 1965. However the following points shall be noted:

- a) The surfaces are alkaline and are likely to hold large quantity of water and so the painting should be carried out when the surface is dry. However, cement paint, lime wash and colour wash tolerate a certain amount of dampness.
- b) The paint for initial decoration shall be chosen in due relation to the ultimate scheme of painting.
- c) The variation in suction characteristics requires corresponding variation of the priming coat and if necessary, treatment recommended in 5.4.1 of IS 2395 (Part 1):1994 may be applied.
- d) The surface should be treated as recommended in 5.6.2 and 5.6.3 of IS 2395 (Part 1):1994, if infected with algae and mould.
- e) If efflorescence appears, painting should be deferred until it ceases or suitable remedial measures are taken as laid down in C-3 of IS 2395 (Part 1): 1994.

5.2 Finishing

5.2.1 The different coats as specified in Tables 1 and 2 shall be applied along with pretreatmentswhere necessary for corresponding types of paints.

Table 1 Schedules for Painting New	Calcareous Surfaces Interior
---	------------------------------

(Clause 5.2.1)

SI No.	Final Finish Required	Primer Cost	Under Cont	Finishing Coais	
(1)	(2)	(3)	(4)	(5)	
i)	White wash	One coat of white wash	-	White wash (two coats)	
ii)	Colour wash	One coat of colour wash	·	Colour wash (two coats)	

IS 2395 (Part 2): 1994

Table 1 (Concluded)

SL No.	Final Finish Required	Primer Cont	Under Coat	Finishing Coats
(1)	(2)	(3)	(4)	(5)
iii)	Distemper a) Dry distemper	One clear coat or size, etc	Filler to be used; if required	Dry distemper (two coats) (IS 427 : 1965)
	b) Oil-bound distemper	One coat of alkali resis - tant primer	đo	Oil bound distemper (two coats) (IS 428 : 1969)
iv)	Emulsion paint ¹⁾	One coat of emulsion paint	do	Emulsion paint (two coats) [IS 5411 (Part 1): 1974]
V)	Flat/acmigioss paint ¹⁾	One coat of alkali resis- tant primer	Under coat as required. Filler to be used, if required	Flat/semigloss paint (two coats)
vi)	Gloss paint ¹⁾	One coat of alkali resistant primer	Under coat as required. Filler to be used, if required	Gloss paint (two coats) (IS 133:1975)
vii)	Chemical resistant paint ¹⁾	One cost of the paint	Filler to be used, if required	Chemical resistant paint (two coats)
vi ii)	Cement paint ¹⁾	One coat of cement paint	Nil	Cement paint (two coats) (IS 5410:1969)
ix)	Bituminous paint ¹⁾	One coat of the paint	Nil	Bituminous paint (two coats) (IS 9862:1981)

¹⁾May be thinned according to the manufacturer's recommendation.

_

Table 2 Schedules for Painting New Calcareous Surfaces — Exterior (Clause 5.2.1)

St Ne.	Final Finish Required	Primer Cont	Under Çoat	Finishing Coats
(1)	(2)	(3)	(4)	(5)
i)	White wash	One coat of white wash	Nil	White wash (two coats)
ii)	Colour wash	One coat of colour wash	Nil	Colour wash (two coats)
iii)	Emulsion paint ¹⁾	One coat of emulsion paint	Filler to be used, if required	Emulsion paint (two coats) [IS 5411 (Part 2) : 1972]
iv)	Flat/semigloss paint ¹⁾	One coat of alkali resis- tant primer	Under coat as required	Flat/semigloss paint (two coats) [IS 168 :1973, IS 1232 : 1964]
V)	Gloss paint ¹⁾	One coat of alkali resis- tant primer	Under coat as required	Gloss paint (two coats), (IS 2932:1974) (IS 2933:1975)
vi)	Chemical resistant paint	One coat of the paint	Filler to be used, if required	Chemical resistant paint (two coats)
vii)	Cement paint ¹⁾	One coat of cement paint	Nil	Cement paint (two coats) (IS 5410:1969)
viii)	Bituminous paint ¹⁾	One coat of the paint	Nil	Bituminous paint (two coats) (IS 9862:1981) (IS 158:1981)

¹⁾May be thinned according to the manufacturer's recommendation.

5.2.2 Normally stopping or filling as required should be carried out before any painting is done and care should be taken to see that any cracks between plaster and woodwork (for example, skirtings) are securely filled. If such cracks are wide, caulking with hemp or similar material may be necessary to support the filling and prevent it from falling away through the gaps. Minor defects are frequently more apparent once the priming or first coat has been applied, and if any further stopping or filling is done over this first coat the area must be brought forward with appropriate paint to restore even porosity over the surface.

5.3 Maintenance Work

In the case of painting relating to maintenance work, the principles given in Table 3 should generally be adopted.

SI No.	Condition of Surface				Cleaning and Painting Practice	
	Blistering and Softening	Efflore- scence	Chalking	Cracking	Flaking	1
(1)	(2)	(3)	(4)	(5)	(6)	(7)
i)	Nii	Nil	Yca	Nii	Nil	Clean, rub down with abrasiv paper, apply one finishing coat
ii)	Nil	Yes	Yes	Nil	Nil	Rub down the affected surface to bare plaster, allow to dry, touch up with primer coat and then apply the required number o finishing coats and follow by a reviver coat on the entire surface if required
iii)	Ya	Nil	Nil	Nil	Nil	Scrape off the soft film, allow the surface to dry completely, touch up with primer coat and then apply the required number o finishing coats and follow by a reviver coat on the entire surface if required
iv)	Nil	Nil	Nü	Yes (Localized)	Nil .	Rub down and even up the surface with sand paper to remove cracked film. Touch up with primer, and apply the required number of finishing coats and follow by a reviver coat on the entire surface, if required
V)	Nil	Nil	Nil	Nil	Yes	Remove the paint from the af- fected portion completely and fol- low part or full schedule of painting as the case may be

Table 3 Recommended Practice for Maintenance Painting

NOTES

1 In case of any serious characteristics failure mentioned above (except chalking), the paint should be completely removed and the full schedule of painting be followed.

2 There is no effective remedy for efflorescence.

ANNEX A

(*Clause* 2.1) LIST OF REFERRED INDIAN STANDARDS

IS No.	Title	IS No.	Title
133 : 1975	Enamel, interior: (a) under- coating, (b) finishing (second revision)	2395 (Part 1) : 1994	Code of practice for painting con- crete, masonry and plaster sur- faces: Part 1 Operation and workmanship (first revision)
158 : 1981	Ready mixed paint, brushing, bituminous, black, lead-free, acid, alkali and heat resisting (third revision)	2932 : 1974	Enamel, synthetic, exterior: (a) undercoating (b) finishing (first revision)
168 : 1973	Ready mixed paint, air-drying, semi-glossy/matt, for general pur-	2933 : 1975	Enamel exterior: (a) undercoat- ing (b) finishing (first revision)
427 : 1965	poses (second revision) Distemper, dry, colour as re- quired (revised)	3140 : 1965	Code of practice for painting as- bestos cement building products
		5410 : 1969	Cement paint (first revision)
428 : 1969	Distemper, oil emulsion, colour as required (first revision)	5411(Part 1): 1974	Plastic emulsion paint: Part 1 For interior use (first revision)
1232 : 1964	Ready mixed paint, brushing, yel- low ochre, semi-gloss, for general purposes (revised)	5411(Part 2) : 1972	Plastic emulsion paint: Part 2 For exterior use
		9862 : 1981	Ready mixed paint, brushing,
1303 : 1983	03:1983 Glossary of terms relating to paints (second revision)		bituminous, black, lead-free, acid, alkali, water and chloride resist- ing

ANNEX B

(Foreword) COMMITTEE COMPOSITION

Painting, Varnishing and Allied Finishes Sectional Committee, CED 34

Chairman SHRI B. SHIRAZI Manbas SHRIL. K. AGARWAL DR S. M. SINGH (Alternate) SHRIR. BEHL DR A. BASU (Alternate) SHRIN.S. BHARATIA SHRI B.V. DALAL (Alternate) SHRI C. J. BHUMKAR SHRI R. K. PHADTARE (Alternate) SHRIK.A. DESAI DR P. M. GANAPATHY DR H. N. JAGADEESH (Alternate) SHRI H. S. HARIANI SHRIJ. K. JAIN SHRI D. S. CHOWDHURY (Alternate) SHRI JANG BAHADUR JOINT DIRECTOR (CHEMICAL) ASSISTANT RESEARCH OFFICER (CHEMICAL) (Alternate) DR V. M. KELKAR SHRI V. K. MEHTA SHRI L. D. KATRA (Alternate) SHRI M. D. MODI SHRI S. C. MODI (Alternate) SHRI G. C. MUKHERJEE SHRI D. K. MUKHERJEE (Alternate) DR S. C. NAIK DR A. PRAKASH SHRI UJJAL DE (Alternate) SHRIK. D. SAWANT SHRI M. G. PATIL (Alternate) SHRIS. M. SAXENA SHRI K. J. AIYANGER (Alternate) SHRI R. R. SBOUERIA SUPERINTENDING ENGINEER EXECUTIVE ENGINEER (Alternate) SHRIJ. VENKATARAMAN, Director (Civ Engg)

Representing Cole Paints & Contracts Pvt Ltd, Bombay

Central Building Research Institute (CSIR), Roorkee

ICI India Ltd, Hooghly, West Bengal

The Nataraj Paints Pvt Ltd, Bombay

Soujanay Enterprises, Thane

The Rashtriya Chemicals & Fertilizers Ltd, Bombay Indian Plywood Industries Research & Training Institute, Bangalore

Indian Institute of Architects, Bombay Directorate General of Supplies & Disposals, New Delhi

Tata Engineering & Locomotive Co Ltd, Jamshedpur Research, Design and Standards Organization (Ministry of Railways), Lucknow

In personal capacity (44 Basant Lok, Basant Vihar, New Delhi) Ministry of Defence (Engineer-in-Chief's Branch), New Delhi

The Metallizing Equipment Co, Jhodhpur

Indian Oil Corporation, New Delhi

The Institution of Engineers (1), Calcutta National Organic Chemical Industries Ltd, Bombay

Goodlass Nerolac Paints Ltd, Bombay

Berger Paints India Ltd, Bombay

Garware Paints Ltd, Bombay Central Public Works Department New Delhi

Director General, BIS (Ex-officio Member)

Secretary

SHRI R. S. JUNEJA Deputy Director (Civ Engg), BIS

Bureau of Indian Standards

BIS is a statutory institution established under the Bureau of Indian Standards Act. 1986 to promote harmonious development of the activities of standardization, marking and quality certification of goods and attending to connected matters in the country.

Copyright

BIS has a copyright of all its publications. No part of these publications may be reproduced in any form without the prior permission in writing of BIS. This does not preclude the free use, in the course of implementing the standard, of necessary details, such as symbols and sizes, type or grade designations. Enquiries relating to copyright be addressed to the Director (Publications), BIS.

Review of Indian Standards

Amendments are issued to standards as the need arises on the basis of comments. Standards are also reviewed periodically; a standard along with amendments is reaffirmed when such a review indicates that no changes are needed; if the review indicates that changes are needed, it is taken up for revision. Users of Indian Standards should ascertain that they are in possession of the latest amendments or edition by referring to the latest issue of 'BIS Handbook' and 'Standards Monthly Addition'.

Amendments Issued Since Publication

This Indian Standard has been developed from Doc: No. CED 34 (5359)

Date of Issue Text Affected Amend No. BUREAU OF INDIAN STANDARDS Headquarters: Manak Bhayan, 9 Bahadur Shah Zafar Marg, New Delhi 110002 Telephones : 331 01 31, 331 13 75 Telegrams : Manaksanstha (Common to all Offices) Telephones **Regional Offices:** Central : Manak Bhavan, 9 Bahadur Shah Zafar Marg 331 01 31 NEW DELHI 110002 331 13 75 Eastern: 1/14 C.I.T. Scheme VII M, V.I.P. Road, Maniktola 37 84 99. 37 85 61 1 37 86 26, 37 86 62 CALCUTTA 700054 Northern : SCO 445-446, Sector 35-C, CHANDIGARH 160036 **§** 53 38 43, 53 16 40 53 23 84 **235 02 16, 235 04 42**

Southern : C.I.T. Campus, IV Cross Road, MADRAS 600113

- Western : Manakalaya, E9 MIDC, Marol, Andheri (East) **BOMBAY 430093**
- Branches : AHMADABAD. BANGALORE. BHOPAL. BHUBANESHWAR. COIMBATORE. FARIDABAD. GHAZIABAD. GUWAHATI. HYDERABAD. JAIPUR. KANPUR. LUCKNOW. PATNA. THIRUVANANTHAPURAM.

235 15 19, 235 23 15

632 92 95, 632 78 58

632 78 91, 632 78 92